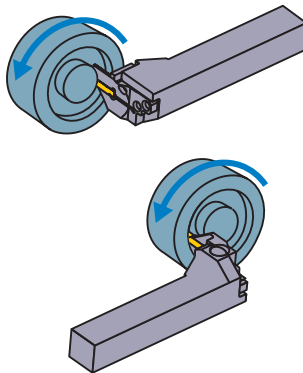


★ Wrench : ① : Clamp Screw, ② : Blade Screw

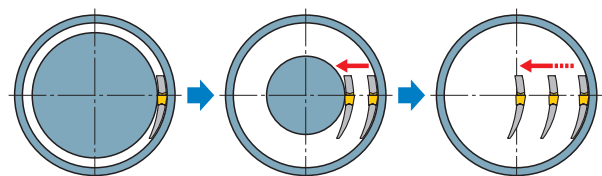
SPARE PARTS

Modular Holder Number			
	Clamp Screw	Blade Screw	Wrench ★
GYHR2525M90-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

	Dimensions (mm) *2						Fig.	Cutting Mode	Insert		
	H1	B	L1	L2	H2	F1			Geometry / Insert Number	Page	
	25	25	150	38	25	53	1		 GY2M0475H040N-GU GY2M0500H040N-GU	F014 —016	
	25	25	150	38	25	53	1		 GY2M0475H030N-GS GY2M0500H030N-GS		
	25	25	150	38	25	64	2				 GY2M0475H040N-GM GY2M0500H040N-GM
	25	25	150	38	25	53	1		 GY2G0475H020N-MF GY2G0475H040N-MF GY2G0475H080N-MF GY2G0500H020N-MF GY2G0500H040N-MF GY2G0500H080N-MF GY2G0524H020N-MF		
	25	25	150	38	25	64	2				 GY2M0500H040N-MS GY2M0500H080N-MS (Gauge insert)
	25	25	150	38	25	53	1				
	25	25	150	38	25	64	2				 GY2M0475H238N-BM GY2M0500H250N-BM
	25	25	150	38	25	53	1				
	25	25	150	38	25	64	2				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001