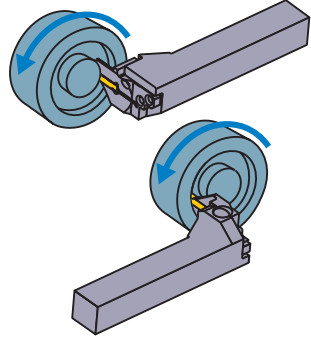
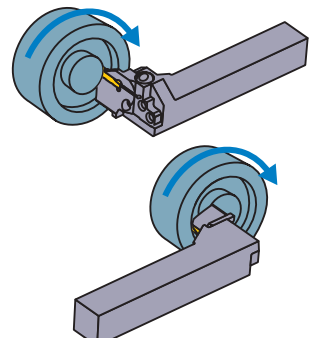


★ Wrench : ① : Clamp Screw, ② : Blade Screw

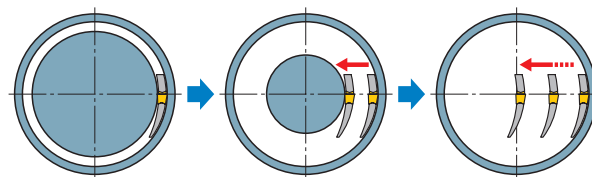
SPARE PARTS

Modular Holder Number			
	Clamp Screw	Blade Screw	Wrench ★
GYHR2525M90-M25L	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYHL2525M90-M25R			

Dimensions (mm) ★2							Fig.	Cutting Mode	Insert	
H1	B	L1	L2	H2	F1				Geometry / Insert Number	Page
25	25	150	38	25	53	1			 GY2M0600J040N-GU GY2M0635J040N-GU  GY2M0600J030N-GS GY2M0635J030N-GS  GY2G0600J020N-MF GY2G0600J040N-MF GY2G0600J080N-MF GY2G0631J020N-MF GY2G0635J020N-MF GY2G0635J040N-MF GY2G0635J080N-MF  GY2M0600J040N-MS GY2M0600J080N-MS (Gauge insert)  GY2M0600J040N-MM GY2M0600J080N-MM  GY2M0600J300N-BM GY2M0635J318N-BM	F014 —016
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				
25	25	150	38	25	53	1				
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				
25	25	150	38	25	53	1				
25	25	150	38	25	64	2				

Notes when selecting a modular blade (2)

- When machining wide face grooves, select a modular blade suitable for the maximum diameter and machine from the outer diameter towards the centre.
- When machining toward the centre, there is no restriction on the cutting diameter.
- For details, please refer to page F106.



IDENTIFICATION	➤ F012, F013
CUTTING CONDITIONS	➤ F104
SPARE PARTS	➤ M001