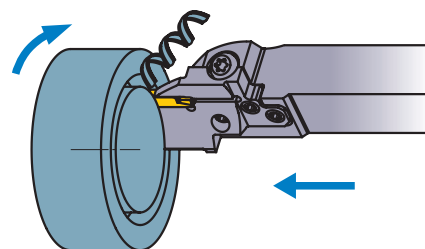
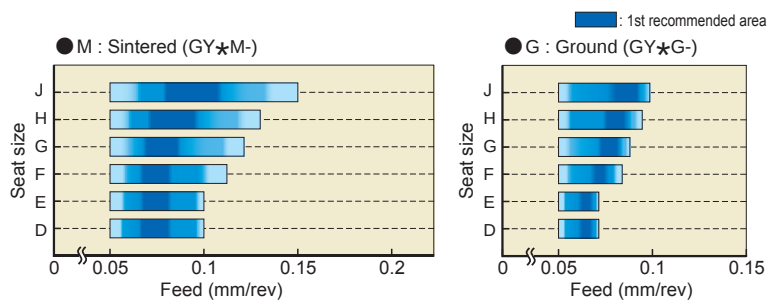


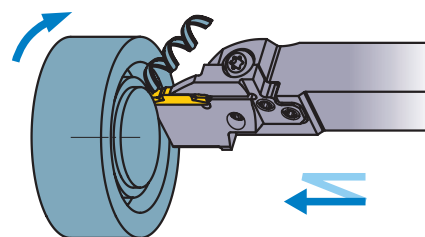
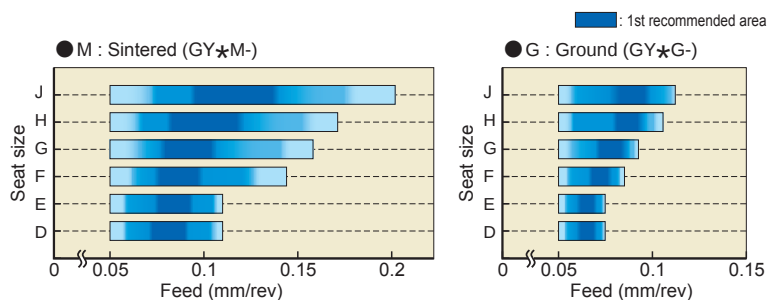
GROOVING SYSTEM

RECOMMENDED CUTTING CONDITIONS [Face Grooving]

GROOVING

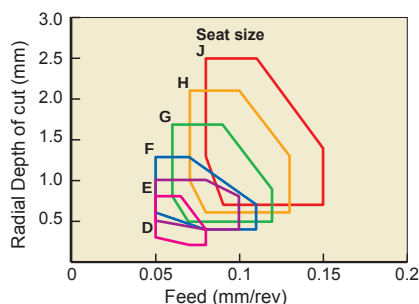


PLUNGING

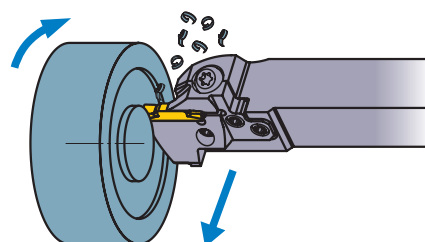


★ After the 1st plunge, the width of cut should be set narrower than insert with W3.

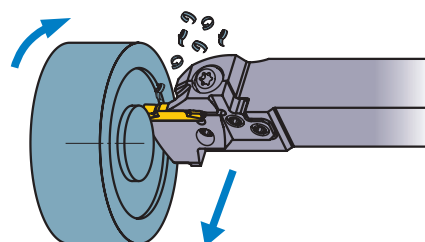
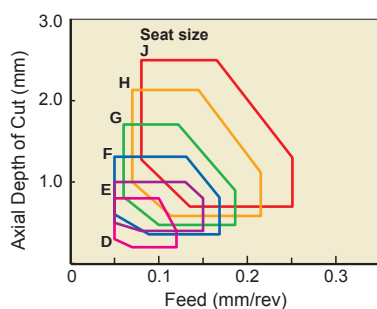
TRAVERSE MACHINING (MF BREAKER)



Seat Size (mm)			
D	2.00	G	4.00
	2.24		4.24
E	2.39	H	4.75
	2.50		5.00
F	2.74	J	5.24
	3.00		6.00
	3.18		6.31
	3.24		6.35



TRAVERSE MACHINING (MM/MS BREAKER)



TRAVERSE MACHINING (BM BREAKER)

