

ASSEMBLY INSTRUCTION

A

(b) Wrench
(For Insert clamp screw)

Modular Holder

(a) Insert clamp screw x1pc.

(c) Modular blade set screw x5pc.

(d) Wrench
(For Modular blade set screw)

(ex.) GYHR2525M00 - **M25R**

Modular Blade

(ex.) **GYM25RD - F20-060**
GYM25RD - F12-060

Long Medium

Insert

(ex.) GY2M0300 **F040N-MS**
 GY2M0318 **F030N-GM**

Note 1) ③ and ④ are changed by the insert size.

B

Side Screws
(3 screws)

Modular Blade
(5 holes)

Note 2) ① and ② should be matched. (See caption A)

C

Front Screws
(2 screws)

Note 3)
Please tighten the modular blade set screws in order of [Side screws] → [Front screws].

D

Note 4)
Please clean the insert-seat before installing the insert.

Note 5)
③ and ④ should be matched. (See caption A)

E

Note 6)
Don't tighten the insert clamp screw without installing the insert. This will prevent modular blade damage.

Note 7)
The insert clamp screw is inclined. Ensure that the wrench is perpendicular to the screw tightening.

F

Assembled