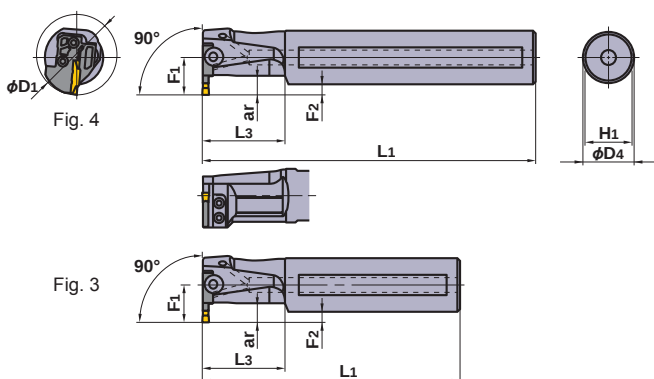


●Modular blade type (Air / coolant through)

★ Wrench : ① : Clamp Screw, ② : Blade Screw



Right hand tool holder shown.

SPARE PARTS

Holder / Modular Holder			
	Clamp Screw	Blade Screw	Wrench ★
GYAR/L20○90A-○06	GY05016S (Clamp Torque : 5.0N·m)	—	①TKY20R
GYAR/L25○90B-○06	—	—	—
GYDR/L32○90C-M20L/R	GY06013M (Clamp Torque : 6.0N·m)	TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYDR/L40○90D-M20L/R	—	—	—
GYDR/L40○90D-M25L/R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYDR/L50○90F-M25L/R	—	—	—

	Dimensions (mm) *2						Fig.	Cutting Mode	Insert	
	D4	L1	L3	F1	F2	H1			Geometry / Insert Number	Page
	20	125	30	14.5	4.5	18	1		GY2M0200D020N-GU GY2M0200D020N-GS GY2M0200D020N-GM (Gauge insert) GY2G0200D020N-MF GY2G0224D015N-MF	F014 —016
	20	180	30	14.5	4.5	18	2			
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
	20	125	30	14.5	4.5	18	1		GY2M0200D020N-MS GY2M0200D020N-MM GY2M0200D100N-BM GY1G0200D020N-GFGS	
	20	180	30	14.5	4.5	18	2			
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
	20	125	30	14.5	4.5	18	1		GY2M0239E020N-GU GY2M0250E020N-GU GY2M0239E020N-GS GY2M0250E020N-GS GY2M0239E020N-GM GY2M0250E020N-GM (Gauge insert) GY2G0239E020N-MF GY2G0250E020N-MF GY2G0274E020N-MF	F014 —016
	20	180	30	14.5	4.5	18	2			
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
	20	125	30	14.5	4.5	18	1		GY2M0250E020N-MS GY2M0250E020N-MM GY2M0250E125N-BM GY1G0239E020N-GFGS GY1G0250E020N-GFGS	
	20	180	30	14.5	4.5	18	2			
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			

IDENTIFICATION > F012, F013
CUTTING CONDITIONS > F118
SPARE PARTS > M001