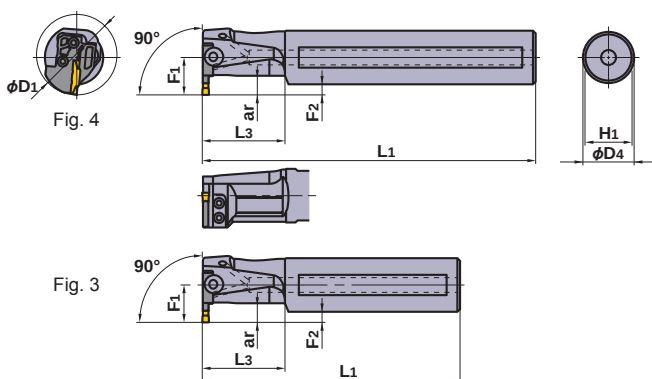


●Modular blade type (Air / coolant through)

★ Wrench : ① : Clamp Screw, ② : Blade Screw



Right hand tool holder shown.

SPARE PARTS

Holder / Modular Holder			
	Clamp Screw	Blade Screw	Wrench ★
GYAR/L20○90A-F06	GY05016S (Clamp Torque : 5.0N·m)	—	①TKY20R
GYAR/L25○90B-○○○			
GYDR/L32○90C-M20L/R	GY06013M (Clamp Torque : 6.0N·m)	TS407 (Clamp Torque : 3.5N·m)	①TKY30R ②TKY15D
GYDR/L40○90D-M20L/R			
GYDR/L40○90D-M25L/R	GY06013M (Clamp Torque : 6.0N·m)	TS55 (Clamp Torque : 5.0N·m)	①TKY30R ②TKY25D
GYDR/L50○90F-M25L/R			

	Dimensions (mm) ★2						Fig.	Cutting Mode	Insert	
	D4	L1	L3	F1	F2	H1			Geometry / Insert Number	Page
	20	125	30	14.5	4.5	18	1		GY2M0300F030N-GU GY2M0318F030N-GU	F014 —016
	20	180	30	14.5	4.5	18	2			
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
	20	125	30	14.5	4.5	18	1		GY2G0300F020N-MF GY2G0300F040N-MF GY2G0318F020N-MF GY2G0318F040N-MF GY2G0324F020N-MF	F014 —016
	20	180	30	14.5	4.5	18	2			
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
	25	125	40	19	6.5	23	1		GY2M0400G030N-GU	F014 —016
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
									GY2M0400G020N-GS GY2M0400G030N-GM (Gauge insert)	F014 —016
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
									GY2G0400G020N-MF GY2G0400G040N-MF GY2G0400G080N-MF GY2G0424G020N-MF	F014 —016
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
									GY2M0400G020N-MM GY2M0400G040N-MM GY2M0400G080N-MM	F014 —016
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
									GY2M0400G200N-BM	F014 —016
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
									GY1G0300F020N-GFGS GY1G0318F020N-GFGS	F014 —016
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			
									GY1G0400G020N-GFGS	F014 —016
	25	125	40	19	6.5	23	1			
	25	200	40	19	6.5	23	2			
	32	140	50	22	6.0	30	3			
	32	250	50	22	6.0	30	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	40	150	60	28	8.0	37	3			
	40	300	60	28	8.0	37	4			
	50	170	80	34	9.0	47	3			
	50	300	80	34	9.0	47	4			