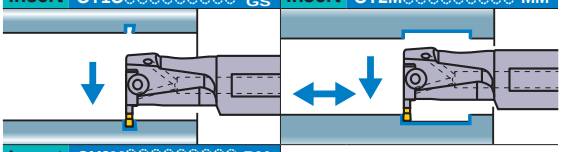
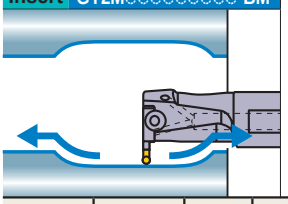
GY SERIES (INTERNAL GROOVING)

6 90° type holder

Insert GY2M○○○○○○○○○-GS/GM
Insert GY2G○○○○○○○○○-MF
Insert GY2M○○○○○○○○○-GU
Insert GY2M○○○○○○○○○-MS
Insert GY1G○○○○○○○○○-GF/GS
Insert GY2M○○○○○○○○○-MM



Insert GY2M○○○○○○○○○-BM



(Note 1) For modular blades and modular holders, please order separately.
(Note 2) Please use left hand modular blade for right hand modular holder and right hand modular blade for left hand modular.

●Mono block type (Air / coolant through)

Fig. 2

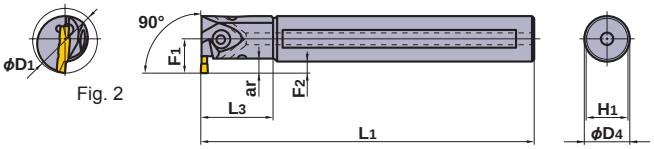
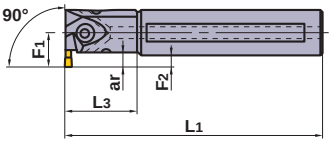


Fig. 1



Right hand tool holder shown.

Seat Size	Insert Width W3 (mm)	Hand (R/L)	Max. Groove Depth ar ✶3 (mm)	Min. Cutting Diameter D1 (mm)	ID	Order Number: Holder / Modular Holder	Stock	Order Number: Modular Blade	Stock
H	4.75 5.00 5.24	R	7	32	(6G2R9H1)	GYAR25K90B-H07	●	—	—
					(6G1R9H1)	GYAR25R90B-H07	●		
			4.5—11.5 ✶1	40	(6J2R3H1)	GYDR32L90C-M20L	●	GYM20LA-H12	●
					(6J1R3H1)	GYDR32S90C-M20L	●		
			6—11.5 ✶1	50	(6L2R3H1)	GYDR40M90D-M20L	●	GYM20LA-H12	●
					(6L1R3H1)	GYDR40T90D-M20L	●		
			7.5—13 ✶1	60	(6L2R4H1)	GYDR40M90D-M25L	●	GYM25LA-H14	●
					(6L1R4H1)	GYDR40T90D-M25L	●		
			7.5—13 ✶1	70	(6N2R4H1)	GYDR50P90F-M25L	●	GYM25LA-H14	●
					(6N1R4H1)	GYDR50T90F-M25L	●		
		L	7	32	(6G2L9H1)	GYAL25K90B-H07	●	—	—
					(6G1L9H1)	GYAL25R90B-H07	●		
			4.5—11.5 ✶1	40	(6J2L3H1)	GYDL32L90C-M20R	●	GYM20RA-H12	●
					(6J1L3H1)	GYDL32S90C-M20R	●		
			6—11.5 ✶1	50	(6L2L3H1)	GYDL40M90D-M20R	●	GYM20RA-H12	●
					(6L1L3H1)	GYDL40T90D-M20R	●		
			7.5—13 ✶1	60	(6L2L4H1)	GYDL40M90D-M25R	●	GYM25RA-H14	●
					(6L1L4H1)	GYDL40T90D-M25R	●		
			7.5—13 ✶1	70	(6N2L4H1)	GYDL50P90F-M25R	●	GYM25RA-H14	●
					(6N1L4H1)	GYDL50T90F-M25R	●		
J	6.00 6.31 6.35	R	7.5—13 ✶1	60	(6L2R4J1)	GYDR40M90D-M25L	●	GYM25LA-J14	●
					(6L1R4J1)	GYDR40T90D-M25L	●		
			7.5—13 ✶1	70	(6N2R4J1)	GYDR50P90F-M25L	●	GYM25LA-J14	●
					(6N1R4J1)	GYDR50T90F-M25L	●		
		L	7.5—13 ✶1	60	(6L2L4J1)	GYDL40M90D-M25R	●	GYM25RA-J14	●
					(6L1L4J1)	GYDL40T90D-M25R	●		
			7.5—13 ✶1	70	(6N2L4J1)	GYDL50P90F-M25R	●	GYM25RA-J14	●
					(6N1L4J1)	GYDL50T90F-M25R	●		

✶1 The maximum groove depth varies according to the cutting diameter D1. For details, please refer to page F119.
✶2 Dimensions shown are when the gauge insert is used. If other insert geometries are used then L1, L3, F1 and F2 values may vary.
✶3 The maximum groove depth (ar) is a value within the dimension L3.

● : Inventory maintained.