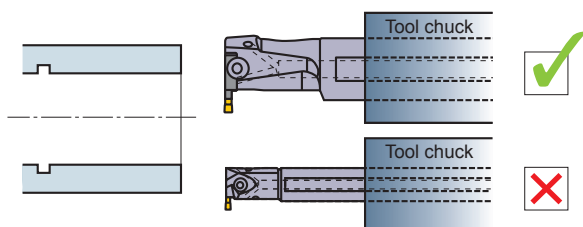


GROOVING SYSTEM

RECOMMENDATIONS FOR INTERNAL GROOVING

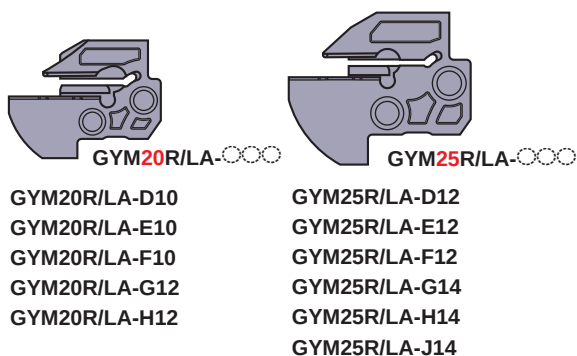
Notes when selecting the tool body

Holder



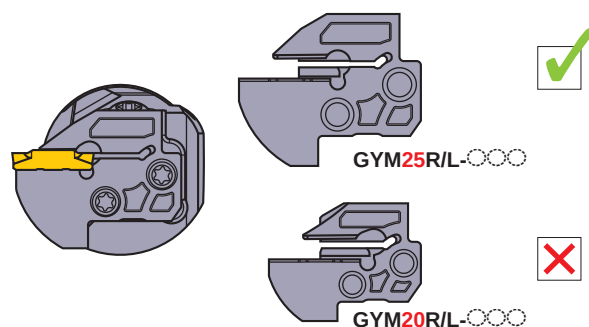
- When the overhang is the same, select a holder with the largest possible shank size to ensure sufficient clamping rigidity.

Modular blade (1)



- For a $\varnothing 40$ shank holder, if there is no restriction for use, select a holder suitable for GYM25 blade.

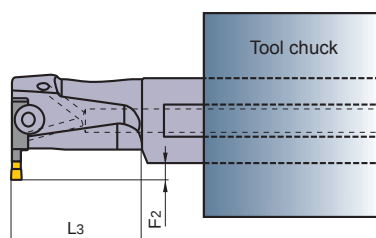
Modular blade (2)



- For an internal holder, select a modular blade listed above.

Notes when setting the tool

Overhang



- The maximum groove depth is limited to the dimension L3. When machining with longer overhangs, refer to the dimension F2 of the tool used.