

ASSEMBLY INSTRUCTION

A

(a) Insert clamp screw x1pc.

(d) Wrench (For Modular blade set screw)

(c) Modular blade set screw x4pc.

(b) Wrench (For Insert clamp screw)

(ex.) GYDL40M90D - **M20R**
GYDL40M90D - **M25R**

Modular Holder

Modular Blade

(ex.) GY **M20R** ^② A - **F** ^③ 10
GY **M25R** A - **F** 12

Short, Medium (4 holes)

Insert

(ex.) GY2M0300 **F** ^④ 040N-MS
GY2M0318 **F** 030N-GM

Note 1) ③ and ④ are changed by the insert size.

B

Side Screws (2 screws)

Note 2)
① and ② should be matched. (See caption A)

C

Front Screws (2 screws)

Note 3)
Please tighten the modular blade set screws in order of [Side screws] → [Front screws].

D

Note 4)
Please clean the insert-seat before installing the insert.

Note 5)
③ and ④ should be matched. (See caption A)

E

Note 6)
Don't tighten the insert clamp screw without installing the insert.
This will prevent modular blade damage.

F

Assembled

Note 7)
The insert clamp screw is inclined. Ensure that the wrench is perpendicular to the screw tightening.