

INSERT INSTALLATION

A

(a) Insert clamp screw x1pc.

(b) Wrench

Insert

(ex.)

GY2M0300 **F**^① 040N - MS

GY2M0318 **F**^② 030N - GM

(ex.) GYAL○○○○90○ - **F**^② 06

Note 1) ① and ② are changed by the insert size.

B

Note 2)
Please clean the insert-seat before installing the insert.

Note 3)
① and ② should be matched. (See caption A)

C

Note 4)
Don't tighten the insert clamp screw without installing the insert.
This will prevent holder damage.

Assembled

Note 5)
The insert clamp screw is inclined. Ensure that the wrench is perpendicular to the screw tightening.