

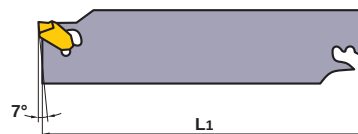
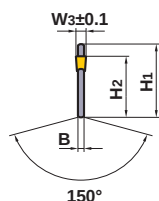
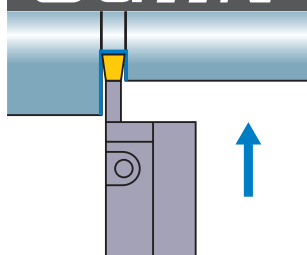
EXTERNAL GROOVING

UG HOLDER

- Strengthened insert clamping force.
- Block and blade type and solid type series.
- Groove width 2.2—5.1mm.

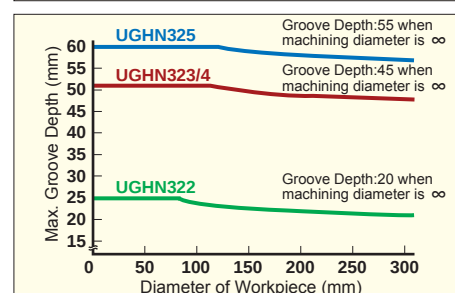
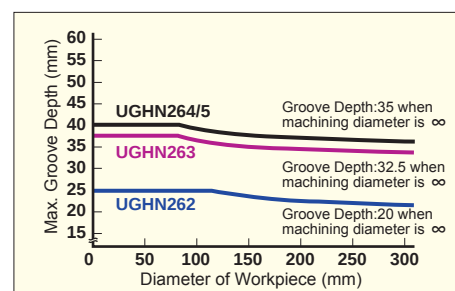
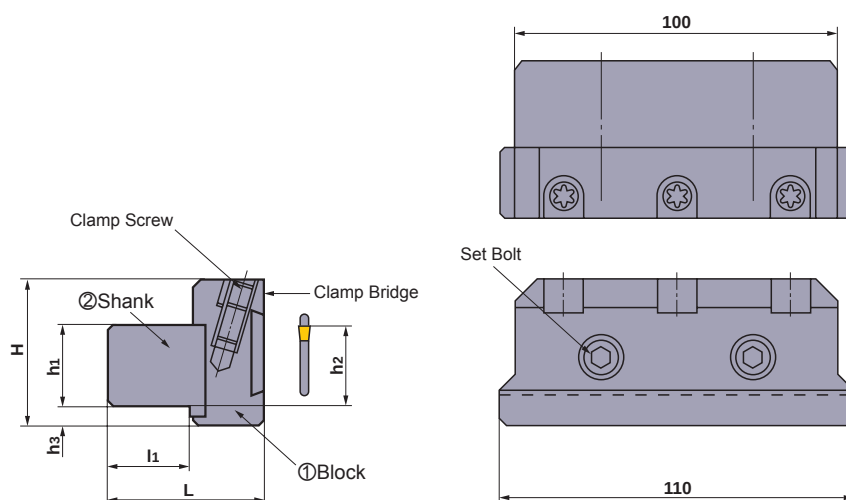
UGHN

External cutting off, Grooving



Order Number	Stock	Insert Number		Cutting Width W ₃ (mm)	Max. Cut off Diameter (mm)	Max. Groove Depth (mm)	Dimensions (mm)					Tool Block
							B	H ₂	H ₁	L ₁	Wrench	
UGHN262	●	KGT	2⌀	2.2	50	20	1.60	21.4	26	110	UGS1	KGBN26-20 KGBN26-25
263	●		3⌀	3.1	75	32.5	2.35	21.4	26	110	UGS1	
264	●		4⌀	4.1	80	35	3.20	21.4	26	110	UGS1	
265	●		5⌀	5.1	80	35	4.00	21.4	26	110	UGS1	
322	●		2⌀	2.2	50	20	1.60	25.0	32	150	UGS1	KGBN32-20 KGBN32-25
323	●		3⌀	3.1	100	45	2.35	25.0	32	150	UGS1	
324	●		4⌀	4.1	100	45	3.20	25.0	32	150	UGS1	
325	●		5⌀	5.1	120	55	4.00	25.0	32	150	UGS1	

TOOL BLOCK



Order Number	Stock	Dimensions (mm)						①	①	★	①	②	★	②
		h ₁	h ₂	h ₃	H	l ₁	L	Clamp Bridge	Clamp Screw		Wrench	Set Bolt		Wrench
KGBN26-20	●	20	20	11	45	20	43	KGC1	LS15T		TKY25R	HSC08016		HKY60R
26-25	●	25	25	6	45	25	48	KGC1	LS15T		TKY25R	HSC08016		HKY60R
32-20	●	20	20	15.6	52	20	43	KGC1	LS15T		TKY25R	HSC08016		HKY60R
32-25	●	25	25	10.6	52	25	48	KGC1	LS15T		TKY25R	HSC08016		HKY60R

(Note) ①When ordering a block, clamp bridge and clamp screw are included.

②When ordering a shank, set bolts are included.

★ Clamp Torque (N • m) : LS15T=8.5, HSC08016=24.0

● : Inventory maintained. ★ : Inventory maintained in Japan.