

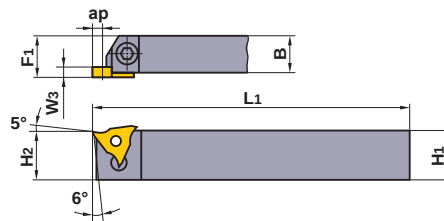
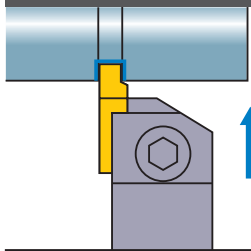
EXTERNAL GROOVING

MGHOLDER

- Clamp-on type.
- Positive insert suffers from negligible chattering and thus produces a good finished surface.
- Groove width 1.25—6.0mm.

MGH

External grooving



Right hand tool holder shown.

Order Number	Stock		Insert Number	Groove Width W_3 (mm)	Max. Groove Depth ap (mm)	Dimensions (mm)				
	R	L				H1	B	L1	H2	F1
MGHR/L2020K3315	●	●	MGTR/L 33125 33400	1.25	1.2	20	20	125	20	20.2
				1.45	1.5					
				$1.5 \leq W_3 \leq 2.3$	3.0					
2020K3323	●	●		$2.3 < W_3 \leq 3.3$	3.0	20	20	125	20	20.2
2525M3315	●	●		1.25	1.2	25	25	150	25	25.2
				1.45	1.5					
				$1.5 \leq W_3 \leq 2.3$	3.0					
2525M3323	●	●		$2.3 < W_3 \leq 3.3$	3.0	25	25	150	25	25.2
2525M3333	★	●		$3.3 < W_3 \leq 4.7$	3.0	25	25	150	25	25.2
2020K4315	●	●	MGTR/L 43125 43470	1.25	1.2 (2.0)*	20	20	125	20	20.2
				1.45	1.5					
				$1.5 \leq W_3 \leq 2.3$	3.0 (3.5)*					
2020K4323	●	●		$2.3 < W_3 \leq 3.3$	4.5 (4.0)*	20	20	125	20	20.2
2020K4333	●	●		$3.3 < W_3 \leq 4.7$ (4.0)*	4.5 (5.0)*	20	20	125	20	20.2
2525M4315	●	●		1.25	1.2 (2.0)*	25	25	150	25	25.2
				1.45	1.5					
				$1.5 \leq W_3 \leq 2.3$	3.0 (3.5)*					
2525M4323	●	●		$2.3 < W_3 \leq 3.3$	4.5 (4.0)*	25	25	150	25	25.2
2525M4333	★	●		$3.3 < W_3 \leq 4.7$ (4.0)*	4.5 (5.0)*	25	25	150	25	25.2
2525M4447	●	●	MGTR/L 44500 44600	$4.7 < W_3 \leq 6.3$	4.5	25	25	150	25	25.2

* Dimensions when installing the CBN insert.

SPARE PARTS

Tool Holder Number		 *		
	Clamp Bridge	Clamp Screw	Spring	Wrench
MGHR/L2020K3315 MGHR/L2525M4447	MTK1R/L	HBH06020	MES3	HKY40R

* Clamp Torque (N · m) : HBH06020=7.0

● : Inventory maintained. ★ : Inventory maintained in Japan.