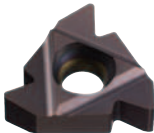
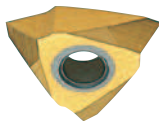
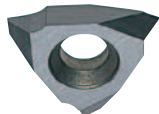
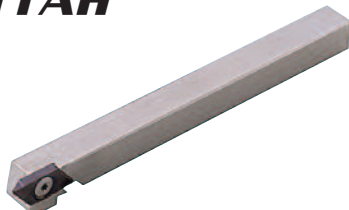
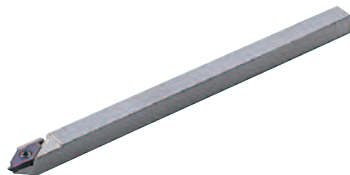


CLASSIFICATION (EXTERNAL)

Name of Tool Holder		Insert Shape	Features	Shank Size (H x W x L) (mm)
MMTE Holder  → G012		● Various insert types. ● Precision class insert. ● Available with a wiper cutting edge to provide a precise thread geometry. ● Able to change lead angle by replacing the shim.	12 x 12 x 100	
			16 x 16 x 100	
			20 x 20 x 125	
			25 x 25 x 150	
			32 x 32 x 170	
40 x 40 x 200				
MT Holder  → G022		● Clamp-on type. ● Precision class insert. ● Positive insert suffers from negligible chattering and thus produces a good finished surface.	16 x 16 x 100	
			20 x 20 x 125	
			25 x 25 x 150	
			32 x 32 x 170	
SMG Holder  → G024		● Screw-on type. ● Precision class insert. ● Positive insert suffers from negligible chattering and thus produces a good finished surface. ● Holder is capable of performing both threading and grooving.	10 x 10 x 70	
			12 x 12 x 80	
			16 x 16 x 100	
			20 x 20 x 125	
			25 x 25 x 150	
TTAH  → D024		● Tools to be used on Gang type tool posts. ● Small Shank : 8mm—16mm ● High rigidity vertical insert design. ● The screw designed for common use on front and back enables back clamping. ● Most suitable for threading diameters of 2mm or smaller. ● Screw-on type.	8 x 10 x 120	
			10 x 10 x 120	
			12 x 12 x 120	
			16 x 16 x 120	
CSVH  → D027		● Tools to be used on Cam type tool posts. ● Small Shank : 7mm—12mm ● Single holder for front turning, back turning, grooving, threading and cutting off operations. ● The most suitable for machining of small parts with diameter 5mm or less. ● Screw-on type.	7 x 7 x 140	
			8 x 8 x 140	
			9.5 x 9.5 x 140	
			10 x 10 x 140	
			12 x 12 x 140	