

	Steam, gas and water pipes		Pipe couplings for food and fire fighting industries	Motion transmissions		Aircraft and aerospace	Oil and gas	
	Taper Pipe Thread BSPT	American NPTF	Round DIN 405	ISO Trapezoidal 30°	American ACME	UNJ	API Buttress Casing	API Round Casing&Tubing
	R Rc	NPTF	Rd	Tr	ACME	UNJ	BCSG	CSG LCSG
	thread/inch	thread/inch	thread/inch	mm	thread/inch	thread/inch	thread/inch	thread/inch
	19, 14, 11	14, 11.5, 8	10, 8 6, 4	1.5, 2 3, 4, 5	12, 10 8, 6, 5	—	5	10, 8
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* When machining an internal UNJ thread, cut an internal hole with the appropriate diameter. Then machine with 60° American UN. In this case, a full form type insert cannot be used.