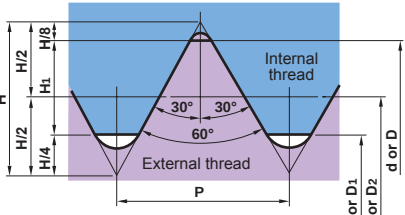
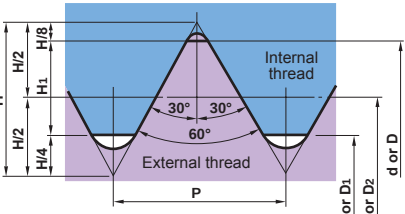
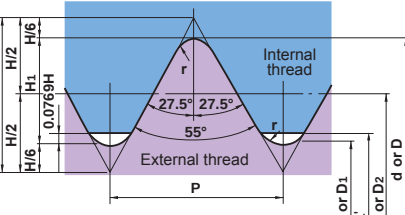


STANDARD THREAD AND CORRESPONDING INSERT·HOLDER

Thread Name	Standard Thread Type	Type	Ext./Int.	Insert Number	Wiper/General	Tool Holder	Page
ISO Metric	 $H=0.866025P$ $d_2=d-0.649519P$ $H_1=0.541266P$ $d_1=d-1.082532P$ $D=d$ $D_2=d_2$ $D_1=d_1$	M	Ext.	MMT $\odot$ ER $\odot$ ISO	Wiper	MMTER $\odot$ $\odot$ $\odot$ -C	G012
				MMT $\odot$ ER $\odot$ ISO-S	Wiper		
				MMT $\odot$ ER $\odot$ 60	General		
				MMT $\odot$ ER $\odot$ 60-S	General		
				SMTTR/L160360 $\odot$	General	SMGHR/L $\odot$ $\odot$ $\odot$ 16	G024
			Int.	MTTR/L4360 $\odot$	General	MTHR/L $\odot$ $\odot$ $\odot$ 4 MT1R/L $\odot$ $\odot$ $\odot$ 4	G022
				MMT $\odot$ IR $\odot$ ISO	Wiper	MMTIR $\odot$ A $\odot$ $\odot$ -SP $\odot$ MMTIR $\odot$ A $\odot$ 16-C	G013
				MMT $\odot$ IR $\odot$ ISO-S	Wiper		
				MMT $\odot$ IR $\odot$ 60	General		
				MMT $\odot$ IR $\odot$ 60-S	General		
American UN	 $H=0.866025 \times 25.4/n$ $d_2=(d-0.649519/n) \times 25.4$ $H_1=0.541266 \times 25.4/n$ $d_1=(d-1.082532/n) \times 25.4$ $d=(d) \times 25.4$ $D=d$ $D_2=d_2$ $D_1=d_1$ $P=25.4/\text{thread}$	UNC UNF	Ext.	MMT $\odot$ ER $\odot$ UN	Wiper	MMTER $\odot$ $\odot$ $\odot$ -C	G012
				MMT $\odot$ ER $\odot$ UN-S	Wiper		
				MMT $\odot$ ER $\odot$ 60	General		
				MMT $\odot$ ER $\odot$ 60-S	General		
				SMTTR/L160360 $\odot$	General	SMGHR/L $\odot$ $\odot$ $\odot$ 16	G024
			Int.	MTTR/L4360 $\odot$	General	MTHR/L $\odot$ $\odot$ $\odot$ 4 MT1R/L $\odot$ $\odot$ $\odot$ 4	G022
				MMT $\odot$ IR $\odot$ UN	Wiper	MMTIR $\odot$ A $\odot$ $\odot$ -SP $\odot$ MMTIR $\odot$ A $\odot$ 16-C	G013
				MMT $\odot$ IR $\odot$ UN-S	Wiper		
				MMT $\odot$ IR $\odot$ 60	General		
				MMT $\odot$ IR $\odot$ 60-S	General		
Whitworth for BSW, BSP	 $H=0.9605P$ $d_2=d-H_1$ $d_1=d-2H_1$ $r=0.1373P$ $H_1=0.6403P$ $D_1=d_1+2 \times 0.0769H$ $D=d$ $D_2=d_2$ $D_1=d_1$ $P=25.4/\text{thread}$	W	Ext.	MMT $\odot$ ER $\odot$ W	Wiper	MMTER $\odot$ $\odot$ $\odot$ -C	G012
				MMT $\odot$ ER $\odot$ W-S	Wiper		
				MMT $\odot$ ER $\odot$ 55	General		
				MMT $\odot$ ER $\odot$ 55-S	General		
				MTTR/L4355 $\odot$	General	MTHR/L $\odot$ $\odot$ $\odot$ 4 MT1R/L $\odot$ $\odot$ $\odot$ 4	G022
			Int.	MMT $\odot$ IR $\odot$ W	Wiper	MMTIR $\odot$ A $\odot$ $\odot$ -SP $\odot$ MMTIR $\odot$ A $\odot$ 16-C	G013
				MMT $\odot$ IR $\odot$ W-S	Wiper		
				MMT $\odot$ IR $\odot$ 55	General		
				MMT $\odot$ IR $\odot$ 55-S	General		

Wiper : Insert order number is determined by selected pitch.

General : An insert is applicable to several pitch types.