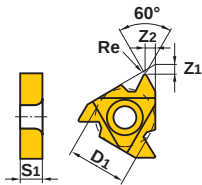
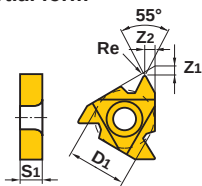
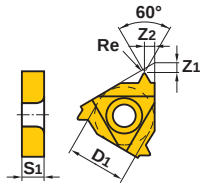


INTERNAL

Type	Thread Tolerance	Order Number	Coated		Pitch		Dimensions (mm)					Total Cutting Depth (mm)	Geometry
			VP10MF	VP15TF			D1	S1	Z1	Z2	Re		
			mm	thread/inch									
Partial Profile 60°	—	MMT11IRA60	●	●	0.5—1.5	48—16	6.35	3.04	0.8	0.9	0.05	—	Partial form 
		16IRA60	●	●	0.5—1.5	48—16	9.525	3.44	0.8	0.9	0.05	—	
		16IRG60	●	●	1.75—3.0	14—8	9.525	3.44	1.2	1.7	0.16	—	
		16IRAG60	●	●	0.5—3.0	48—8	9.525	3.44	1.2	1.7	0.05	—	
		22IRN60	●	●	3.5—5.0	7—5	12.7	4.64	1.7	2.5	0.30	—	
Partial Profile 55°	—	MMT11IRA55	●	●		48—16	6.35	3.04	0.8	0.9	0.05	—	Partial form 
		16IRA55	●	●		48—16	9.525	3.44	0.8	0.9	0.05	—	
		16IRG55	●	●		14—8	9.525	3.44	1.2	1.7	0.21	—	
		16IRAG55	●	●		48—8	9.525	3.44	1.2	1.7	0.07	—	
		22IRN55	●	●		7—5	12.7	4.64	1.7	2.5	0.44	—	
ISO Metric	6H	MMT11IR050ISO	●	●	0.5		6.35	3.04	0.6	0.4	0.03	0.29	Full form 
		11IR075ISO	●	●	0.75		6.35	3.04	0.6	0.6	0.04	0.43	
		11IR100ISO	●	●	1.0		6.35	3.04	0.6	0.7	0.10	0.58	
		11IR125ISO	●	●	1.25		6.35	3.04	0.8	0.9	0.12	0.72	
		11IR150ISO	●	●	1.5		6.35	3.04	0.8	1.0	0.14	0.87	
		11IR175ISO	●	●	1.75		6.35	3.04	0.9	1.1	0.10	1.01	
		11IR200ISO	●	●	2.0		6.35	3.04	0.9	1.1	0.18	1.15	
		16IR050ISO	●	●	0.5		9.525	3.44	0.6	0.4	0.03	0.29	
		16IR075ISO	●	●	0.75		9.525	3.44	0.6	0.6	0.04	0.43	
		16IR100ISO	●	●	1.0		9.525	3.44	0.6	0.7	0.10	0.58	
		16IR125ISO	●	●	1.25		9.525	3.44	0.8	0.9	0.12	0.72	
		16IR150ISO	●	●	1.5		9.525	3.44	0.8	1.0	0.14	0.87	
		16IR175ISO	●	●	1.75		9.525	3.44	0.9	1.2	0.10	1.01	
		16IR200ISO	●	●	2.0		9.525	3.44	1.0	1.3	0.18	1.15	
		16IR250ISO	●	●	2.5		9.525	3.44	1.1	1.5	0.15	1.44	
		16IR300ISO	●	●	3.0		9.525	3.44	1.1	1.5	0.26	1.73	
		22IR350ISO	●	●	3.5		12.7	4.64	1.6	2.3	0.22	2.02	
		22IR400ISO	●	●	4.0		12.7	4.64	1.6	2.3	0.25	2.31	
		22IR450ISO	●	●	4.5		12.7	4.64	1.6	2.4	0.28	2.60	
		22IR500ISO	●	●	5.0		12.7	4.64	1.6	2.3	0.32	2.89	