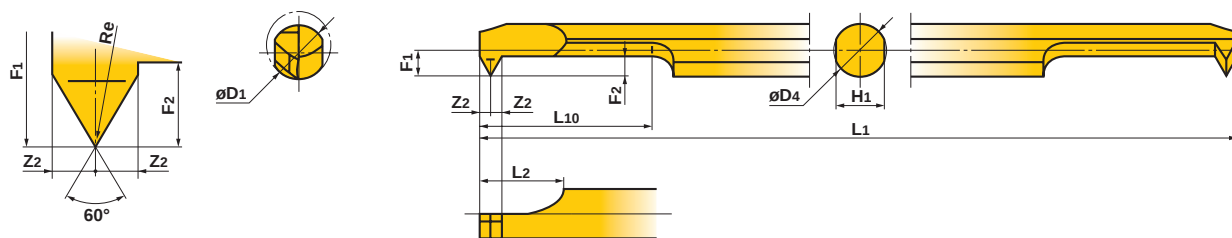


INTERNAL THREADING

MICRO-MINI TWIN

CT STANDARD



THREADING

Order Number	Stock		Breaker	Threads				Min. Cutting Diameter	Dimensions (mm)								
	Micro Grain Carbide	Coated		Metric Screw		Unified Coarse Screw											
	TF15	VP15TF		Thread	Pitch (mm)	Thread	Pitch (thread/inch)	D1 (mm)	Re	D4	L1	L10	L2	F1	Z2	F2	H1
CT0305RS-M4	★	★	Without	≥M4	0.5—1.0	≥NO.8-32UNC ≥NO.8-36UNF	36—24	3	0.03	3	50	5.2	6	1.3	0.6	1.2	2.7
03RS-M4	●	●	Without	≥M4	0.5—1.0		36—24	3	0.03	3	50	10.2	6	1.3	0.6	1.2	2.7
03RS-M4B	●	●	With	≥M4	0.5—1.0		36—24	3	0.03	3	50	10.2	6	1.3	0.6	1.2	2.7
0407RS-M6	★	★	Without	≥M6	0.75—1.25	≥1/4-20UNC ≥1/4-28UNF	28—20	4.5	0.05	4	60	7.6	7	1.8	0.8	1.7	3.6
04RS-M6	●	●	Without	≥M6	0.75—1.25		28—20	4.5	0.05	4	60	15.6	7	1.8	0.8	1.7	3.6
04RS-M6B	●	●	With	≥M6	0.75—1.25		28—20	4.5	0.05	4	60	15.6	7	1.8	0.8	1.7	3.6
0511RS-M8	★	★	Without	≥M8	0.75—1.5	≥5/16-18UNC ≥5/16-24UNF	24—18	6	0.05	5	70	11	8	2.3	1	2.2	4.5
05RS-M8	●	●	Without	≥M8	0.75—1.5		24—18	6	0.05	5	70	21	8	2.3	1	2.2	4.5
05RS-M8B	●	●	With	≥M8	0.75—1.5		24—18	6	0.05	5	70	21	8	2.3	1	2.2	4.5
0611RS-M10	★	★	Without	≥M10	0.75—1.75	≥3/8-16UNC ≥3/8-24UNF	24—16	7	0.05	6	75	11	8	2.8	1	2.2	5.4
06RS-M10	●	●	Without	≥M10	0.75—1.75		24—16	7	0.05	6	75	21	8	2.8	1	2.2	5.4
06RS-M10B	●	●	With	≥M10	0.75—1.75		24—16	7	0.05	6	75	21	8	2.8	1	2.2	5.4

● : Inventory maintained. ★ : Inventory maintained in Japan.