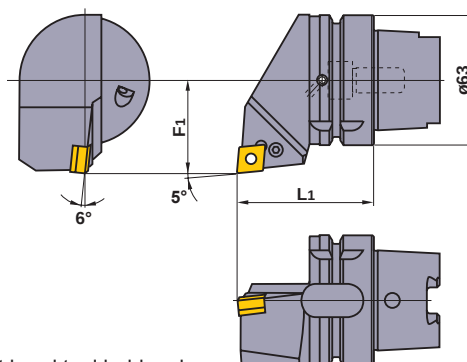
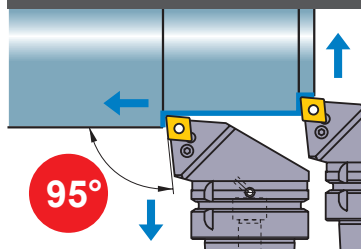


HSK-T SYSTEM

PCLN

External turning • Facing



Right hand tool holder shown.

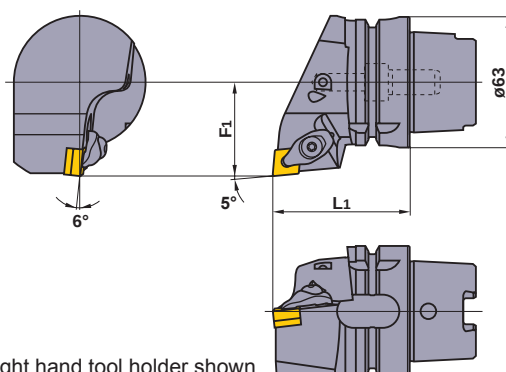
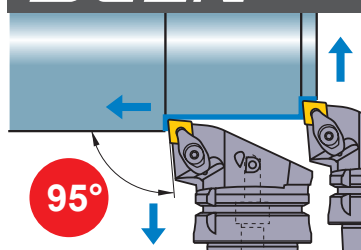
Finish	Light	Medium
FH  (12)	LP  (12)	MP  (12)
Medium MK  (12)	Medium Standard  (12)	Medium— Rough RP  (12)
Stainless MS  (12)	CBN  (12)	

Order Number	Stock		Insert Number	Dimensions (mm)		Mass (kg)				 *		
	R	L		L1	F1		Shim	Shim Pin	Clamp Lever	Clamp Screw	Wrench	
H63TH-PCLNR/L-DX12	●	●	CNMO CNGO NP-CNCA	1204	65	45	1.3	LLSCN42	LLP14	LLCL14	LLCS108	HKY30R

★ Clamp Torque (N • m) : LLCS108=3.3

DCLN

External turning • DOUBLE CLAMP type



Right hand tool holder shown.

Finish	Light	Medium
FH  (12)	LP  (12)	MP  (12)
Medium MK  (12)	Medium Standard  (12)	Medium— Rough RP  (12)
Stainless MS  (12)	CBN  (12)	

Order Number	Stock		Insert Number	Dimensions (mm)		Mass (kg)					 *		
	R	L		L1	F1		Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench	
H63TH-DCLNR/L-DX12	●	●	CNM CNG NP-CN	1204	65	45	1.3	LLSCN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F

★ Clamp Torque (N • m) : DC0621T=5.0

● : Inventory maintained.

PCLN type inserts	➤ A092—A097
DCLN type inserts	➤ A092—A097
CBN & PCD inserts	➤ B022, B023, B048
RECOMMENDED CUTTING CONDITIONS	➤ A070