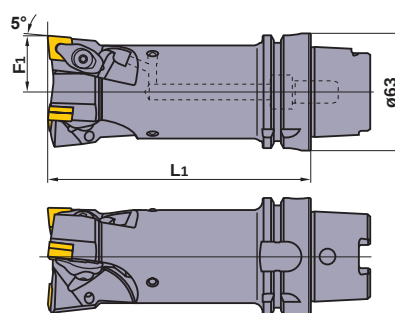
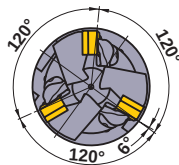
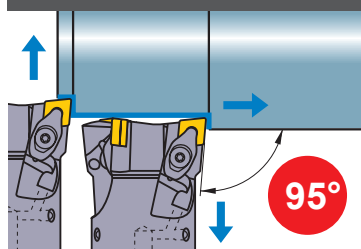


HSK-T SYSTEM

DCLN

External turning • Facing **DOUBLE CLAMP type**



Left hand tool holder only.

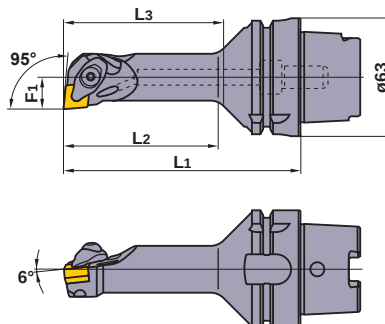
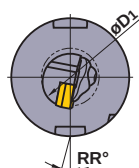
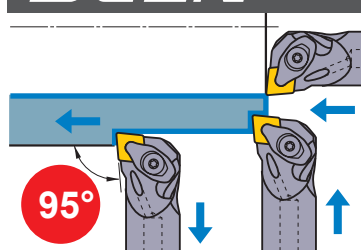
Finish	Light	Medium
FH  (12)	LP  (12)	MP  (12)
Medium MK  (12)	Medium Standard  (12)	Medium— Rough RP  (12)
Stainless MS  (12)	CBN  (12)	

Order Number	Stock		Insert Number	Dimensions (mm)		Mass (kg)	Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw *	Wrench
	L			L1	F1							
H63TH-DCLNL-L12-3	●		CNM CNG NP-CN	1204	140 30	2.2	LLSCN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F

★ Clamp Torque (N • m) : DC0621T=5.0

DCLN

External turning • Facing • Boring **DOUBLE CLAMP type**



Right hand tool holder shown.

Finish	Light	Medium
FH  (12)	LP  (12)	MP  (12)
Medium MK  (12)	Medium Standard  (12)	Medium— Rough RP  (12)
Stainless MS  (12)	CBN  (12)	

Order Number	Stock		Insert Number	Dimensions (mm)					Min. Cutting Diameter D1 (mm)	Mass (kg)					 *		
	R	L		L1	L2	L3	F1	RR°									
H63TH-A25KDCLNR/L12	●	●	CNM CNG NP-CN	1204	125	82	84	17	11	32	1.1	LLSCP42	LLP14	DCK2613	DCS1	DC0621T	TKY20F
A32LDCLNR/L12	●	●	NP-CN		140	100	102	22	13	40	1.4	LLSCN42	LLP14	DCK2613	DCS1	DC0621T	TKY20F

★ Clamp Torque (N • m) : DC0621T=5.0

● : Inventory maintained.

DCLN type inserts > A092—A097
CBN & PCD inserts > B022, B023, B048
RECOMMENDED CUTTING CONDITIONS > A070