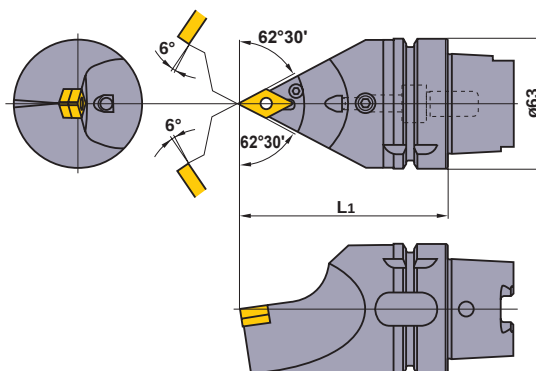
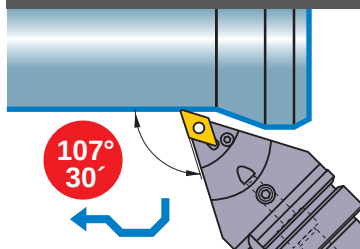


HSK-T SYSTEM

PDNN

External turning • Copying



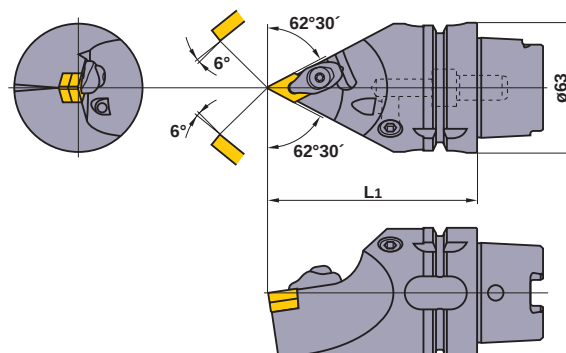
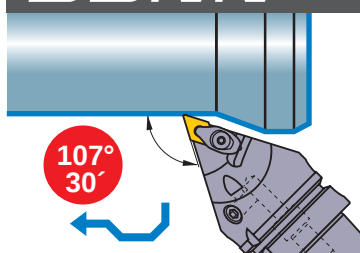
Finish	Light	Medium
FH  (15)	LP  (15)	MP  (15)
Medium MK  (15)	Medium— Rough RP  (15)	Stainless MS  (15)
G Class R/L  (15)	CBN  (15)	

Order Number	Stock	Insert Number	Dimensions (mm)	Mass (kg)	*2						*1
			L1		Shim	Shim Pin	Clamp Lever	Clamp Screw	Plug	Wrench	
H63TH-PDNNN-H15	●	DNM DNG NP-DN	1504	100	1.6	LLSDN43 (LLSDN42)	LLP14	LLCL24	LLCS108	HGM-PT1/8	HKY30R
-L15	●			140	2.5	LLSDN43 (LLSDN42)	LLP14	LLCL24	LLCS108	HGM-PT1/8	HKY30R

*1 Clamp Torque (N • m) : LLCS108=3.3

*2 Please use shim no. LLSDN42 with 6.35mm thick inserts. When using 6.35mm thick inserts, the shim should be ordered separately.

DDNN

External turning • Copying **DOUBLE CLAMP type**

Finish	Light	Medium
FH  (15)	LP  (15)	MP  (15)
Medium MK  (15)	Medium— Rough RP  (15)	Stainless MS  (15)
G Class R/L  (15)	CBN  (15)	

Order Number	Stock	Insert Number	Dimensions (mm)	Mass (kg)	*2						*1
			L1		Shim	Shim Pin	Clamp Bridge	Spring	Clamp Screw	Wrench	
H63TH-DDNNN-H15	●	DNM DNG NP-DN	1504	100	1.6	LLSDN43 (LLSDN42)	LLP24	DCK2613	DCS1	DC0621T	TKY20F
-L15	●			140	2.5	LLSDN43 (LLSDN42)	LLP24	DCK2613	DCS1	DC0621T	TKY20F

*1 Clamp Torque (N • m) : DC0621T=5.0

*2 Please use shim no. LLSDN42 with 6.35mm thick inserts. When using 6.35mm thick inserts, the shim should be ordered separately.

● : Inventory maintained.

PDNN type inserts	➤ A098—A103
DDNN type inserts	➤ A098—A103
CBN & PCD inserts	➤ B024, B025, B048
RECOMMENDED CUTTING CONDITIONS	➤ A070