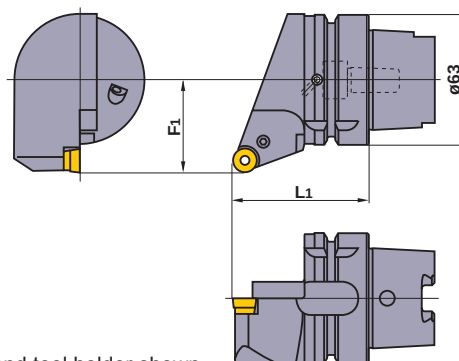
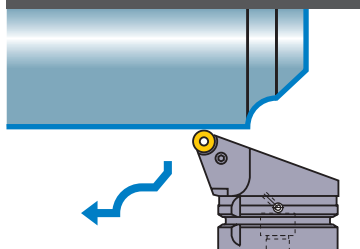


HSK-T SYSTEM

PRGC

External turning • Facing • Copying

Medium



(12)

Right hand tool holder shown.

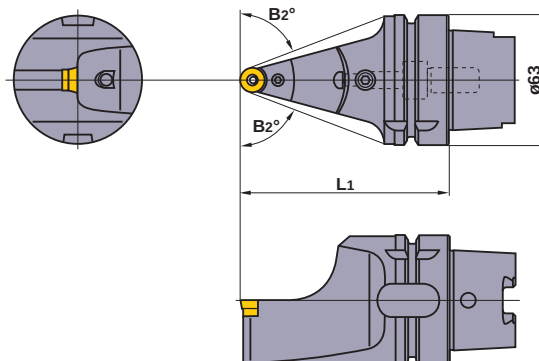
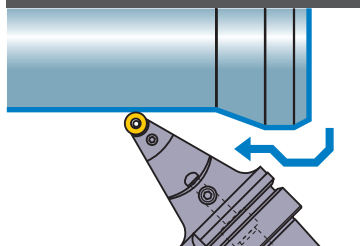
Order Number	Stock		Insert Number		Dimensions (mm)		Mass (kg)				*	
	R	L			L1	F1						
H63TH-PRGCR/L-DX12	●	●	RCMX	1204M0	65	45	1.2	LLSRN123	LLP13	LLCL112	LLCS106	HKY25R

* Clamp Torque (N • m) : LLCS106=2.2

PRDC

External turning • Facing • Copying

Medium



(12)

Order Number	Stock		Insert Number		Dimensions (mm)		Mass (kg)				*		
	R	L			L1	B2°							
H63TH-PRDCN-H12	●	●	RCMX	1204M0	100	69	1.4	LLSRN123	LLP13	LLCL112	LLCS106	HGM-PT1/8	HKY25R
-L12	●	●			140	75	2.3	LLSRN123	LLP13	LLCL112	LLCS106	HGM-PT1/8	HKY25R

* Clamp Torque (N • m) : LLCS106=2.2

RECOMMENDED CUTTING CONDITIONS

	Work Material	Hardness	Cutting Mode	Breaker	Grade	Cutting Speed (m/min)
P	Mild Steel	≤180HB	Medium Cutting	Standard	UE6110	205—350
	Carbon Steel Alloy Steel	180HB—350HB	Medium Cutting	Standard	UE6110	150—260
M	Stainless Steel	≤200HB	Medium Cutting	Standard	US735	70—130

● : Inventory maintained.

PRGC type inserts > A140

PRDC type inserts > A140