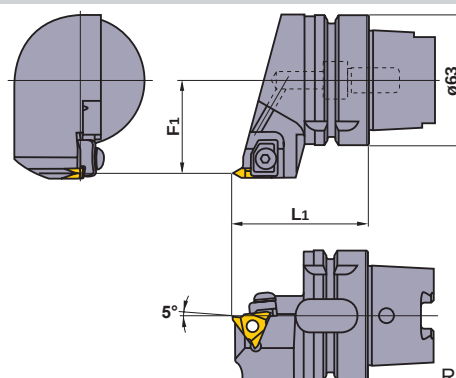
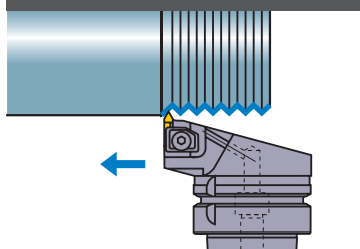


MT

Threading



Right hand tool holder shown.

Order Number	Stock		Insert Number		Dimensions (mm)		Mass (kg)		 *		
	R	L			L1	F1		Clamp Bridge	Clamp Screw	Spring	Wrench
H63TH-MTHR/L-DX43	★	★	MTTR/L	43	65	45	1.2	MTK1R/L	HBH06020	MES3	HKY40R

★ Clamp Torque (N • m) : HBH06020=7.0

HSK-T TOOLS

RECOMMENDED CUTTING CONDITIONS

	Work Material	Hardness	Grade	Cutting Speed (m/min)
P	Mild Steel	≤180HB	UP20M	140 (100—180)
			UTi20T	120 (100—150)
	Carbon Steel Alloy Steel	180HB—350HB	UP20M	120 (100—150)
			UTi20T	100 (70—120)
M	Stainless Steel	≤200HB	UP20M	120 (80—150)
			UTi20T	100 (70—130)
K	Cast Iron	Tensile Strength ≤350MPa	UP20M	80 (60—100)
			UTi20T	80 (60—100)
			HTi10	100 (70—130)

APPLICABLE INSERT > H018
 SPARE PARTS > M001
 TECHNICAL DATA > N001

H017