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Carbon steel
Alloy steel
Cast iron

P

Square end mills

Short flute (ap-1.5xD)	I008
Medium flute (ap-3xD)	I008
Long flute (ap-5xD)	I010
Short flute with neck (ap-30xD)	I010

Corner radius end mills

Short / Medium flute (ap-3xD)	I011
Short flute with neck (ap-50xD)	I011

Ball nose end mills

Short / Medium flute (ap-3xD)	I012
Short flute with neck (ap-70xD)	I013

Hardened steel

H

Square end mills

Short flute (ap-1.5xD)	I014
Medium flute (ap-3xD)	I014
Short flute with neck (ap-12xD)	I014

Corner radius end mills

Short / Medium flute (ap-3xD)	I014
Short flute with neck (ap-50xD)	I015

Ball nose end mills

Short / Medium flute (ap-3xD)	I015
Short flute with neck (ap-70xD)	I016

Austenitic Stainless steel

M

Square end mills

Short flute (ap-1.5xD)	I017
Medium flute (ap-3xD)	I017
Long flute (ap-5xD)	I019
Short flute with neck (ap-30xD)	I019

Corner radius end mills

Short / Medium flute (ap-3xD)	I020
Short flute with neck (ap-50xD)	I020

Ball nose end mills

Short / Medium flute (ap-3xD)	I021
Short flute with neck (ap-20xD)	I021

Ti alloy
Ni-base alloy

S

Copper alloy
Aluminium alloy

N

Square end mills

Short flute (ap-1.5xD)	I022
Medium flute (ap-3xD)	I022
Long flute (ap-5xD)	I023
Short flute with neck (ap-16xD)	I023

Corner radius end mills

Short / Medium flute (ap-3xD)	I023
Short flute with neck (ap-30xD)	I024

Ball nose end mills

Short / Medium flute (ap-3xD)	I024
Short flute with neck (ap-50xD)	I024

Graphite
FRP

G

Square end mills

Long flute (ap-5xD)	I025
Short flute with neck (ap-10xD)	I025

Corner radius end mills

Short flute with neck (ap-30xD)	I025
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Ball nose end mills

Short / Medium flute (ap-3xD)	I025
Short flute with neck (ap-50xD)	I025