

MSTAR END MILLS

MS4JC

End mill, Semi long cut length, 4 flute



D1 < 3

D1 ≥ 3

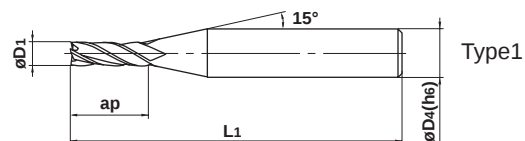
D1 ≥ 3

D1 < 3

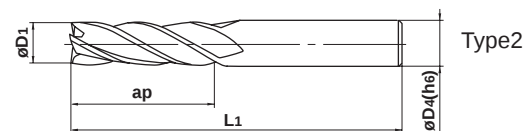
Carbon Steel, Alloy Steel, Cast Iron
(≤30HRC)Tool Steel, Pre-Hardened Steel, Hardened Steel
(≤45HRC)Hardened Steel
(≤55HRC)Hardened Steel
(>55HRC)Austenitic
Stainless SteelTitanium Alloy,
Heat Resistant Alloy

Copper Alloy

Aluminium Alloy



Type1



Type2



1 ≤ D1 ≤ 12				
0 - 0.020				
4 ≤ D4 ≤ 6	8 ≤ D4 ≤ 10	D4 = 12		
0 - 0.008	0 - 0.009	0 - 0.011		

● 4 flute end mill for general use.

Unit : mm

Order Number	D1	ap	L1	D4	Flutes	Stock	Type
MS4JCD0100	1	4	40	4	4	●	1
D0150	1.5	6	40	4	4	●	1
D0200	2	8	40	4	4	●	1
D0250	2.5	10	50	4	4	●	1
D0300	3	12	50	6	4	●	1
D0400	4	16	50	6	4	●	1
D0500	5	20	60	6	4	●	1
D0600	6	24	60	6	4	●	2
D0800	8	32	70	8	4	●	2
D1000	10	40	90	10	4	●	2
D1200	12	48	110	12	4	●	2

● : Inventory maintained.