

MS2MB...E

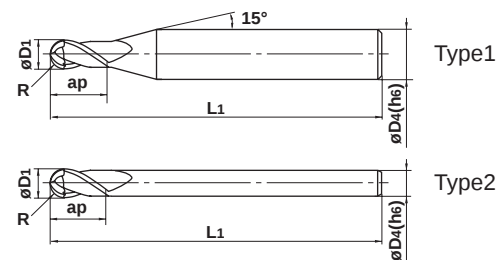
Ball nose, Medium cut length, 2 flute



D1 ≥ 2

D1 < 2

Carbon Steel, Alloy Steel, Cast Iron (≤30HRC)	Tool Steel, Pre-Hardened Steel, Hardened Steel (≤45HRC)	Hardened Steel (≤55HRC)	Hardened Steel (>55HRC)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy
○	○	○		○			



	1 ≤ R ≤ 6				
	±0.015				
	D1 < 2	2 ≤ D1 < 6	6 ≤ D1		
	0 - 0.020	0 - 0.028	0 - 0.038		
	D4 = 6	8 ≤ D4 ≤ 10	D4 = 12		
	0 - 0.008	0 - 0.009	0 - 0.011		

- 2 flute ball nose end mill for general use.
- Long shank.

Unit : mm

Order Number	R	D1	ap	L1	D4	Flutes	Stock	Type
MS2MBR0100E	1	2	5	50	6	2	●	1
R0150E	1.5	3	8	60	6	2	●	1
R0200E	2	4	8	70	6	2	●	1
R0250E	2.5	5	10	90	6	2	●	1
R0300E	3	6	12	90	6	2	●	2
R0400E	4	8	14	100	8	2	●	2
R0500E	5	10	18	100	10	2	●	2
R0600E	6	12	22	110	12	2	●	2

CARBIDE

SQUARE

BALL

RADIUS

TAPER

SOLID END MILLS