

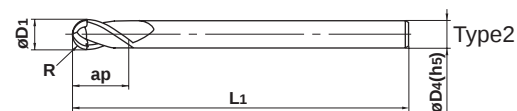
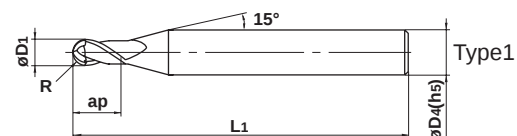
MS PLUS END MILLS

MP2MB**NEW**

Ball nose, Medium cut length, 2 flute



Carbon Steel, Alloy Steel, Cast Iron (≤30HRC)	Tool Steel, Pre-Hardened Steel, Hardened Steel (≤45HRC)	Hardened Steel (≤55HRC)	Hardened Steel (>55HRC)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy
○	○	○		○	○	○	



R	0.25 ≤ R ≤ 6				
	±0.005				
h5	4 ≤ D4 ≤ 6	8 ≤ D4 ≤ 10	D4 = 12		
	$\begin{smallmatrix} 0 \\ -0.005 \end{smallmatrix}$	$\begin{smallmatrix} 0 \\ -0.006 \end{smallmatrix}$	$\begin{smallmatrix} 0 \\ -0.008 \end{smallmatrix}$		

- 2-flute ball nose end mills with medium cutting edge length for general use. Excellent performance for a wide range of workpiece materials such as carbon steel, alloy steel and hardened steel.

Unit : mm

Order Number	R	D1	ap	L1	D4	Flutes	Stock	Type
MP2MBR0025	0.25	0.5	1	45	4	2	★	1
R0030	0.3	0.6	1.2	45	4	2	★	1
R0040	0.4	0.8	1.6	45	4	2	★	1
R0050	0.5	1	2.5	45	4	2	★	1
R0060	0.6	1.2	2.5	45	4	2	★	1
R0070	0.7	1.4	3	45	4	2	★	1
R0075	0.75	1.5	4	45	4	2	★	1
R0080	0.8	1.6	4	45	4	2	★	1
R0090	0.9	1.8	5	45	4	2	★	1
R0100	1	2	6	50	4	2	★	1
R0125	1.25	2.5	6	50	4	2	★	1
R0150S03	1.5	3	8	70	3	2	★	2
R0150	1.5	3	8	70	6	2	★	1
R0175	1.75	3.5	8	70	6	2	★	1
R0200S04	2	4	8	70	4	2	★	2
R0200	2	4	8	70	6	2	★	1
R0250	2.5	5	12	80	6	2	★	1
R0300	3	6	12	80	6	2	★	2
R0400	4	8	14	90	8	2	★	2
R0500	5	10	18	100	10	2	★	2
R0600	6	12	22	110	12	2	★	2

★ : Inventory maintained in Japan.