

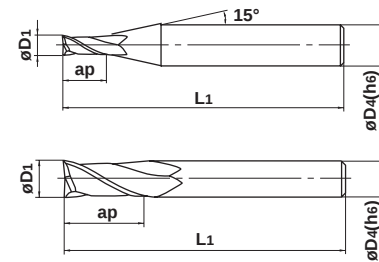
VF2MV

End mill, Medium cut length, 2 flute, Irregular helix flutes



CARBIDE

Carbon Steel, Alloy Steel, Cast Iron (≤30HRC)	Tool Steel, Pre-Hardened Steel, Hardened Steel (≤45HRC)	Hardened Steel (≤55HRC)	Hardened Steel (>55HRC)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy
○	◎	◎	◎				



Type1

Type2



0.5 ≤ D1 ≤ 6				
0 - 0.020				
4 ≤ D4 ≤ 6				
0 - 0.008				



- An irregular helix 2 flute square end mill suitable for high-speed machining of hardened steel.

Unit : mm

Order Number	D1	ap	L1	D4	Flutes	Stock	Type
VF2MVD0050	0.5	1.3	40	4	2	●	1
D0100	1	2.5	40	4	2	●	1
D0150	1.5	3.8	40	4	2	●	1
D0200	2	5	40	4	2	●	1
D0250	2.5	6.3	40	4	2	●	1
D0300	3	7.5	50	6	2	●	1
D0400	4	10	50	6	2	●	1
D0500	5	12.5	50	6	2	●	1
D0600	6	15	50	6	2	●	2

SQUARE

BALL

RADIUS

TAPER

SOLID END MILLS

● : Inventory maintained.