

MIRACLE END MILLS

VC4SRB

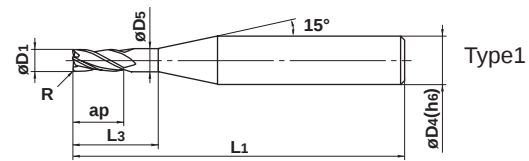
Corner radius, Short cut length, 4 flute



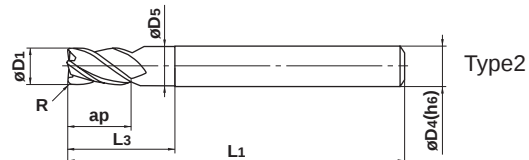
CARBIDE

Carbon Steel, Alloy Steel, Cast Iron (≤30HRC)	Tool Steel, Pre-Hardened Steel, Hardened Steel (≤45HRC)	Hardened Steel (≤55HRC)	Hardened Steel (>55HRC)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy
○	◎	◎	○	○	○		

SQUARE



BALL



RADIUS

	$4 \leq D1 \leq 12$				
	0 - 0.020				
$h6$	$D4=6$	$8 \leq D4 \leq 10$	$D4=12$		
	0 - 0.008	0 - 0.009	0 - 0.011		

● 4 flute corner radius end mill with relieved neck for 3×D length of reach.

Unit : mm

Order Number	D1	R	ap	L3	D5	L1	D4	Flutes	Stock	Type
VC4SRBD0400R0050	4	0.5	4	12	3.8	45	6	4	●	1
D0600R0050	6	0.5	6	18	5.8	50	6	4	●	2
D0600R0100	6	1	6	18	5.8	50	6	4	●	2
D0800R0050	8	0.5	8	24	7.8	60	8	4	●	2
D0800R0100	8	1	8	24	7.8	60	8	4	●	2
D1000R0100	10	1	10	30	9.7	70	10	4	●	2
D1000R0200	10	2	10	30	9.7	70	10	4	●	2
D1200R0100	12	1	12	36	11.7	75	12	4	●	2
D1200R0200	12	2	12	36	11.7	75	12	4	●	2

SOLID END MILLS

TAPER

● : Inventory maintained.