

CRN COATED END MILLS

CRN2MS

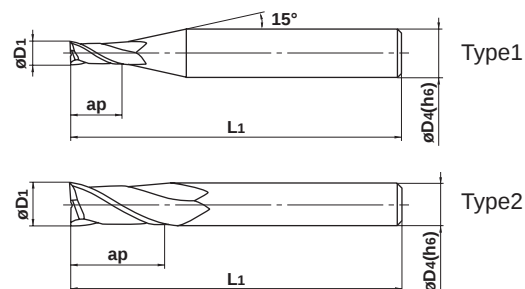
End mill, Medium cut length, 2 flute, For copper electrodes



D1<3

D1≥3

Carbon Steel, Alloy Steel, Cast Iron (≤30HRC)	Tool Steel, Pre-Hardened Steel, Hardened Steel (≤45HRC)	Hardened Steel (≤55HRC)	Hardened Steel (>55HRC)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy
						○	○



	$0.2 \leq D1 \leq 12$				
	$0 - 0.02$				
$h6$	$4 \leq D4 \leq 6$	$8 \leq D4 \leq 10$	$D4=12$		
	$0 - 0.008$	$0 - 0.009$	$0 - 0.011$		

● 2 flute end mill with CRN coating for copper electrode machining.

Unit : mm

Order Number	D1	ap	L1	D4	Flutes	Stock	Type
CRN2MSD0020S04	0.2	0.4	40	4	2	●	1
D0020S06	0.2	0.4	45	6	2	●	1
D0030S04	0.3	0.6	40	4	2	●	1
D0030S06	0.3	0.6	45	6	2	●	1
D0040S04	0.4	0.8	40	4	2	●	1
D0040S06	0.4	0.8	45	6	2	●	1
D0050S04	0.5	1	40	4	2	●	1
D0050S06	0.5	1	45	6	2	●	1
D0060S04	0.6	1.2	40	4	2	●	1
D0070S04	0.7	1.4	40	4	2	●	1
D0080S04	0.8	1.6	40	4	2	●	1
D0080S06	0.8	1.6	45	6	2	●	1
D0090S04	0.9	2	40	4	2	●	1
D0100S04	1	2.5	40	4	2	●	1
D0100S06	1	2.5	45	6	2	●	1
D0110S04	1.1	2.5	40	4	2	●	1
D0120S04	1.2	3	40	4	2	●	1
D0120S06	1.2	3	45	6	2	●	1
D0130S04	1.3	3	40	4	2	●	1
D0140S04	1.4	3	40	4	2	●	1
D0150S04	1.5	4	40	4	2	●	1
D0150S06	1.5	4	45	6	2	●	1
D0160S04	1.6	4	40	4	2	●	1
D0170S04	1.7	4	40	4	2	●	1
D0180S04	1.8	5	40	4	2	●	1
D0190S04	1.9	5	40	4	2	●	1
D0200S06	2	6	45	6	2	●	1
D0250S06	2.5	8	45	6	2	●	1
D0300S06	3	8	45	6	2	●	1
D0400S06	4	11	45	6	2	●	1
D0500S06	5	13	50	6	2	●	1
D0600S06	6	13	50	6	2	●	2
D0800S08	8	19	60	8	2	●	2
D1000S10	10	22	70	10	2	●	2
D1200S12	12	26	75	12	2	●	2

● : Inventory maintained.