

VASFPR

Roughing type, Short cut length, 4-6 flute, Fine pitch form



D1 ≤ 24

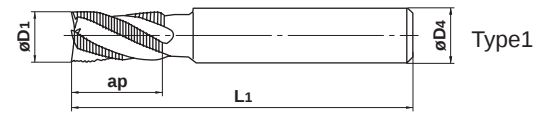
25 ≤ D1 ≤ 32

D1 ≥ 35

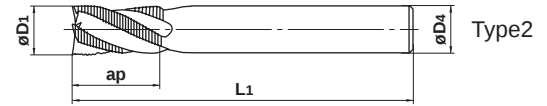
Carbon Steel, Alloy Steel, Cast Iron
(≤30HRC)Tool Steel, Pre-Hardened Steel, Hardened Steel
(≤45HRC)Hardened Steel
(≤55HRC)Hardened Steel
(>55HRC)Austenitic
Stainless SteelTitanium Alloy,
Heat Resistant Alloy

Copper Alloy

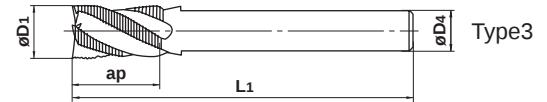
Aluminium Alloy



Type1



Type2



Type3

- Roughing 4-6 flute end mill with high grade HSS substrate and Violet coating for general use.

Unit : mm

Order Number	D1	ap	L1	D4	Flutes	Stock	Type
VASFPRD0500	5	10	80	6	4	●	1
D0600	6	12	80	6	4	●	2
D0700	7	17	80	8	4	●	1
D0800	8	17	85	8	4	●	2
D0900	9	22	100	10	4	●	1
D1000	10	22	100	10	4	●	2
D1200	12	27	110	12	4	●	2
D1400	14	27	110	12	4	●	3
D1500	15	27	125	16	4	●	1
D1600	16	33	125	16	4	●	2
D1800	18	33	125	16	4	●	3
D2000	20	38	145	20	4	●	2
D2200	22	38	145	20	4	●	3
D2400	24	43	150	25	4	●	1
D2500	25	43	150	25	5	●	2
D2800	28	43	160	25	5	●	3
D3000	30	48	165	25	5	●	3
D3200	32	55	175	25	5	●	3
D3500	35	55	175	32	6	★	3
D4000	40	65	185	32	6	★	3
D4500	45	65	200	42	6	★	3
D5000	50	75	200	42	6	★	3

● : Inventory maintained. ★ : Inventory maintained in Japan.