

VAMH

End mill, Medium cut length, 2–4 flute, High helix



D1=5

D1≥6

D1=5

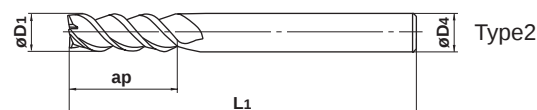
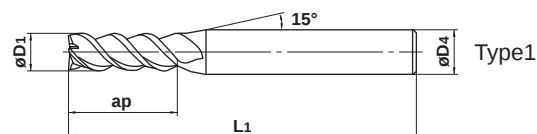
D1≤20

D1≥21

Carbon Steel, Alloy Steel, Cast Iron
(≤30HRC)Tool Steel, Pre-Hardened Steel, Hardened Steel
(≤45HRC)Hardened Steel
(≤55HRC)Hardened Steel
(>55HRC)Austenitic
Stainless SteelTitanium Alloy,
Heat Resistant Alloy

Copper Alloy

Aluminium Alloy



5 ≤ D1 ≤ 30				
0				
- 0.040				

- 2–4 flute end mill with high grade HSS substrate and Violet coating for general use.

Unit : mm

Order Number	D1	ap	L1	D4	Flutes	Stock	Type
VAMHD0500	5	12	65	8	2	●	1
D0600	6	15	65	8	3	●	1
D0700	7	20	75	10	3	●	1
D0800	8	20	75	10	3	●	1
D0900	9	25	90	10	3	●	1
D1000	10	25	90	12	3	●	1
D1100	11	30	95	12	3	●	1
D1200	12	30	95	12	3	●	2
D1300	13	35	105	16	3	●	1
D1400	14	35	105	16	3	●	1
D1500	15	40	115	16	3	●	1
D1600	16	40	115	16	3	●	2
D1800	18	40	125	20	3	●	1
D2000	20	45	130	20	3	●	2
D2100	21	45	135	25	4	★	1
D2200	22	45	135	25	4	★	1
D2300	23	50	140	25	4	★	1
D2400	24	50	140	25	4	★	1
D2500	25	50	140	25	4	●	2
D2800	28	55	150	32	4	★	1
D3000	30	55	150	32	4	★	1

● : Inventory maintained. ★ : Inventory maintained in Japan.

SQUARE

BALL

RADIUS

TAPER

SOLID END MILLS

HSS