

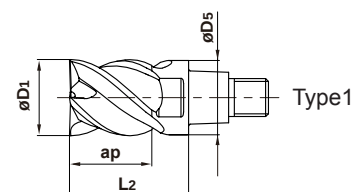
INDEXABLE HEAD END MILLS

IMX-54HV **NEW**

Square head, 4 flute, Irregular helix



Carbon Steel, Alloy Steel, Cast Iron ($\leq 30\text{HRC}$)	Tool Steel, Pre-Hardened Steel, Hardened Steel ($\leq 45\text{HRC}$)	Hardened Steel ($\leq 55\text{HRC}$)	Hardened Steel ($> 55\text{HRC}$)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy
☉	○			☉	☉	○	



SQUARE

BALL

RADIUS

	D1 ≤ 12	D1 > 12			
	0 - 0.020	0 - 0.030			

- Irregular lead controls vibration and achieves stable machining even when machining difficult-to-cut materials and for applications with a long overhang.

Unit : mm

Order Number	D1	ap	L2	D5	Flutes	Grade	Type
						EP7020	
IMX10S4HV10010	10	10.5	16	9.7	4	●	1
12S4HV12012	12	12.5	19	11.7	4	●	1
16S4HV16016	16	16.5	24	15.5	4	●	1
20S4HV20021	20	21	30	19.5	4	●	1
25S4HV25026	25	26	37.5	24.5	4	●	1

★ The fastening size of the holder and head should be the same.

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● : Inventory maintained.