

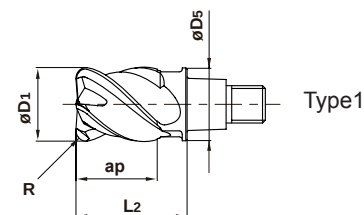
INDEXABLE HEAD END MILLS

IMX-C4FV **NEW**

Corner radius head for high efficiency machining, 4 flute, Irregular helix



Carbon Steel, Alloy Steel, Cast Iron ($\leq 30\text{HRC}$)	Tool Steel, Pre-Hardened Steel, Hardened Steel ($\leq 45\text{HRC}$)	Hardened Steel ($\leq 55\text{HRC}$)	Hardened Steel ($> 55\text{HRC}$)	Austenitic Stainless Steel	Titanium Alloy, Heat Resistant Alloy	Copper Alloy	Aluminium Alloy



R	D ≤ 20	D > 20			
	± 0.010	± 0.020			
D1	D1 ≤ 12	D1 > 12			
	$\begin{matrix} 0 \\ -0.020 \end{matrix}$	$\begin{matrix} 0 \\ -0.030 \end{matrix}$			

- Corner radius end mill for high efficiency machining
- Irregular lead controls vibration and achieves stable machining.

Unit : mm

Order Number	D1	R	ap	L2	D5	Flutes	Grade	Type
							EP6120	
IMX10C4FV100R20010	10	2	10.5	16	9.7	4	●	1
12C4FV120R20012	12	2	12.5	19	11.7	4	●	1
16C4FV160R30016	16	3	16.5	24	15.5	4	●	1
20C4FV200R30021	20	3	21	30	19.5	4	●	1
25C4FV250R40026	25	4	26	37.5	24.5	4	●	1

★ The fastening size of the holder and head should be the same.

● : Inventory maintained.