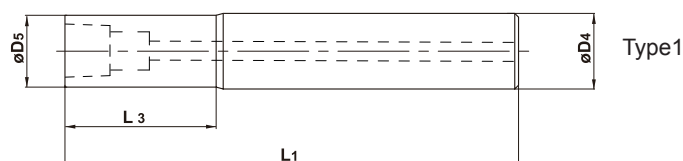


INDEXABLE HEAD END MILLS

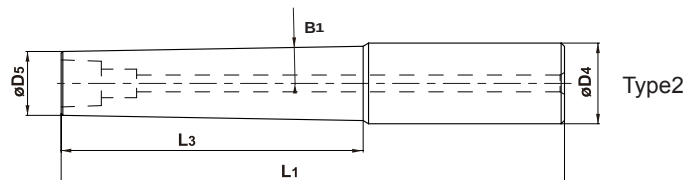
IMX **NEW**

Carbide Holder

Undercut



Taper neck type



h6	$8 \leq D_4 \leq 10$	$12 \leq D_4 \leq 16$	$20 \leq D_4 \leq 25$		
	$\begin{matrix} 0 \\ -0.009 \end{matrix}$	$\begin{matrix} 0 \\ -0.011 \end{matrix}$	$\begin{matrix} 0 \\ -0.013 \end{matrix}$		

Carbide Holder

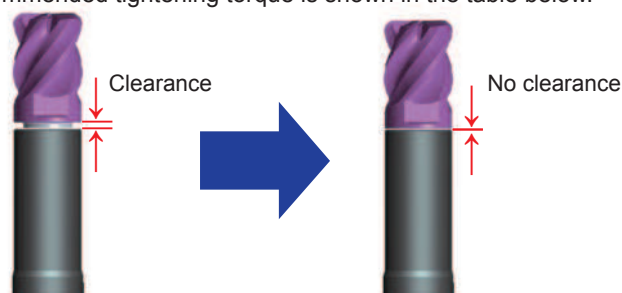
Unit : mm

Order Number	B1	L3	D5	L1	D4	Stock	Type	Suitable Head	Wrench
IMX10-U10N014L070C	—	14	9.7	70	10	●	1	IMX10	IMX10-WR
10-U10N034L090C	—	34	9.7	90	10	●	1	IMX10	IMX10-WR
10-U10N054L110C	—	54	9.7	110	10	●	1	IMX10	IMX10-WR
10-A12N054L110C	1	54	9.7	110	12	●	2	IMX10	IMX10-WR
12-U12N017L080C	—	17	11.7	80	12	●	1	IMX12	IMX12-WR
12-U12N041L100C	—	41	11.7	100	12	●	1	IMX12	IMX12-WR
12-U12N065L130C	—	65	11.7	130	12	●	1	IMX12	IMX12-WR
12-A16N065L130C	1	65	11.7	130	16	●	2	IMX12	IMX12-WR
16-U16N024L080C	—	24	15.5	80	16	●	1	IMX16	IMX16-WR
16-U16N056L110C	—	56	15.5	110	16	●	1	IMX16	IMX16-WR
16-U16N088L150C	—	88	15.5	150	16	●	1	IMX16	IMX16-WR
16-A20N088L150C	1	88	15.5	150	20	●	2	IMX16	IMX16-WR
20-U20N030L090C	—	30	19.5	90	20	●	1	IMX20	IMX20-WR
20-U20N070L130C	—	70	19.5	130	20	●	1	IMX20	IMX20-WR
20-U20N110L180C	—	110	19.5	180	20	●	1	IMX20	IMX20-WR
20-A25N110L180C	1	110	19.5	180	25	●	2	IMX20	IMX20-WR
25-U25N037L110C	—	37.5	24.5	110	25	●	1	IMX25	IMX25-WR
25-U25N087L160C	—	87.5	24.5	160	25	●	1	IMX25	IMX25-WR

★The fastening size of the holder and head should be the same. (refer to Page I324.)

HOW TO INSTALL THE HEAD

- Before installing the head, thoroughly clean all contact faces. Applying anti seize compound to the thread is recommended, but do not apply to the taper faces.
- Use the wrench provided to tighten until there is no clearance between the head and holder end face.
- The recommended tightening torque is shown in the table below.



Size	Recommended clamp torque (Nm)
IMX10	10
IMX12	15
IMX16	30
IMX20	50
IMX25	75

Note 1) Do not handle cutting edges with bare hands.

Note 2) Please use the wrench provided. It is thinner than a standard wrench to prevent damage to the flutes when tightening.

● : Inventory maintained.