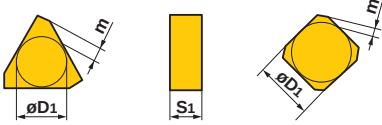


IDENTIFICATION

Symbol	Insert Shape	
O	Octagonal	
S	Square	
T	Triangular	
C	Rhombic 80°	
M	Rhombic 86°	
A	Parallelogram 85°	
R	Round	
X	Special Design	—
W	Wiper	—
①Insert Shape		

Symbol	Normal Clearance	
C	7°	
D	15°	
E	20°	
F	25°	
G	30°	
N	0°	
P	11°	
O	Other	
X	Other	
②Normal Clearance		

①
S②
E③
E④
R

③Tolerance Class				
				
Symbol	D.I.C	D1	m	S1
C	6.35 9.525	±0.025	±0.013	±0.025
E	12.70 15.875	±0.025	±0.025	±0.025
K*	6.35	±0.05	±0.013	±0.025
	9.525	±0.05	±0.013	±0.025
	12.70	±0.08	±0.013	±0.025
	15.875	±0.08	±0.013	±0.025
M*	6.35	±0.05	±0.08	±0.13
	9.525	±0.05	±0.08	±0.13
	12.70	±0.08	±0.13	±0.13
	15.875	±0.1	±0.15	±0.13
The surface of insert with ★ mark is sintered.				

④Fixing and/or for Chip Breaker				
Symbol	Hole	Hole Configuration	Chip Breaker	Figure
W	With Hole	Cylindrical Hole	No	
T	With Hole	+ One Countersink (40°—60°)	One sided	
B	With Hole	Cylindrical Hole + One Countersink (70°—90°)	No	
N	Without Hole	—	No	
R	Without Hole	—	One sided	
X	—	—	—	Special Design