

Symbol				Diameter of Inscribed Circle (mm)
				
	06	06	11	6.35
	08	07	13	7.94
	09	09	16	9.525
10				10.00
12				12.00
	12	12	22	12.70
	16	15	27	15.875
20				20.00

⑤ Insert Size

Symbol		Insert Thickness (mm)
		
03		3.18
T3		3.97
04		4.76

⑥ Insert Thickness

Symbol	Honing
E	 Round
F	 Sharp
T	 Chamfer
S	 Chamfer+Hone
X	 Round (small)
Z	 Chamfer (Strong Cutting Edge Type)

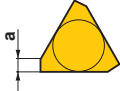
⑨ Cutting Edge Condition

⑤ 12 ⑥ 03 ⑦ A ⑧ F ⑨ E ⑩ R ⑪ 1 - ⑫ JS

⑦ Cutting Edge Angle	
	
Symbol	Cutting Edge Angle
A	45°
E	75°
P	90°
Z	Other Angle

⑧ Clearance of Wiper Insert	
	
Symbol	Clearance Angle
D	15°
E	20°
F	25°
G	30°
P	0°
N	11°

⑩ Cutting Direction	
Symbol	Direction
L	Left
N	Neutral
R	Right

⑪ Width of Wiper Edge	
	
Symbol	a
1	1.4 (1.94 only for TEKN)
2	2.4

⑫ Chip Breaker	
Symbol	Name
JS	JS Breaker
JH	JH Breaker
JL	JL Breaker
JM	JM Breaker
FT	FT Breaker
JP	JP Breaker