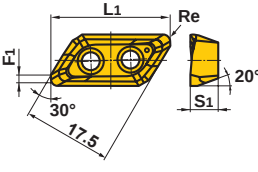
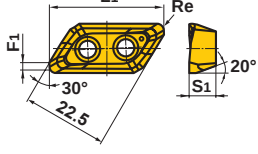
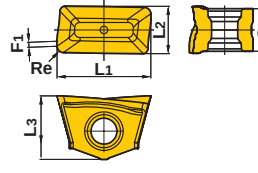
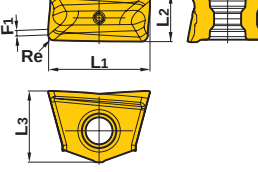
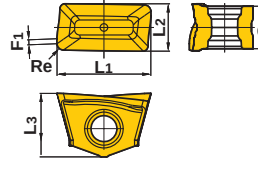


ROTATING TOOL INSERTS

ROTATING INSERTS

Work Material	P	Steel							Cutting Conditions (Guide): ●:Stable Cutting ●:General Cutting ✱:Unstable Cutting					
	M	Stainless Steel												
	K	Cast Iron							✱	✱	●	●		
	N	Non-ferrous Metal												
S	Heat-resistant Alloy, Titanium Alloy								Honing: E:Round F:Sharp					
H	Hardened Materials													
Shape	Order Number	Class	Honing	Coated	Cermet	Carbide	Dimensions (mm)						Geometry	
				MP9130 LC15TF	MP9030	TF15	L1	L2	L3	S1	F1	Re		
	 XDGX175004PDFR-GM	G	F				●	23.0	—	—	5	1.7	0.4	
	 175008PDFR-GM	G	F				●	23.0	—	—	5	1.3	0.8	
	 175012PDFR-GM	G	F				●	23.0	—	—	5	0.9	1.2	
	 175016PDFR-GM	G	F				●	22.0	—	—	5	1.4	1.6	
	 175020PDFR-GM	G	F				●	22.0	—	—	5	1.0	2.0	
	 175024PDFR-GM	G	F				●	22.0	—	—	5	0.6	2.4	
	 175030PDFR-GM	G	F				●	21.1	—	—	5	0.8	3.0	
	 175032PDFR-GM	G	F				●	21.1	—	—	5	0.6	3.2	
	 175040PDFR-GM	G	F				●	20.0	—	—	5	0.5	4.0	
	 175050PDFR-GM	G	F				●	19.4	—	—	5	0.4	5.0	
	AXD7000 K050 XDGX227008PDFR-GL	G	F	★			●	30.0	—	—	7	2.0	0.8	
	227016PDFR-GL	G	F	★			●	30.0	—	—	7	1.2	1.6	
	227020PDFR-GL	G	F	★			●	30.0	—	—	7	0.8	2.0	
	227030PDFR-GL	G	F	★			●	28.8	—	—	7	0.8	3.0	
	227032PDFR-GL	G	F	★			●	28.8	—	—	7	0.6	3.2	
	227040PDFR-GL	G	F	★			●	27.5	—	—	7	0.9	4.0	
	227050PDFR-GL	G	F	★			●	27.0	—	—	7	0.4	5.0	
	VFX5 K082 XNMU160708R-MS	M	E				●	16.0	7.0	11.1	6.5	1.0	0.8	
	160712R-MS	M	E				●	16.0	7.0	11.1	6.5	1.0	1.2	
	160716R-MS	M	E				●	16.0	7.0	11.1	6.5	1.0	1.6	
	160724R-MS	M	E				●	16.0	7.0	11.1	6.5	1.0	2.4	
	160732R-MS	M	E				●	17.3	7.0	11.1	6.5	—	3.2	
	160740R-MS	M	E				●	18.9	7.0	11.1	6.5	—	4.0	
	160708R-HS	M	E				●	16.0	7.0	11.1	6.5	1.0	0.8	
	VFX5 K082 XNMU160708R-LS	M	E	●				16.0	7.0	11.1	6.5	1.0	0.8	
	VFX6 K085 XNMU190912R-MS	M	E				●	19.1	9.5	12.7	8.5	1.0	1.2	
	190916R-MS	M	E				●	19.1	9.5	12.7	8.5	1.0	1.6	
	190924R-MS	M	E				●	19.1	9.5	12.7	8.5	1.0	2.4	
	190932R-MS	M	E				●	20.2	9.5	12.7	8.5	—	3.2	
	190940R-MS	M	E				●	21.8	9.5	12.7	8.5	—	4.0	
	190950R-MS	M	E				●	21.8	9.5	12.7	8.5	—	5.0	
	190912R-HS	M	E				●	19.1	9.5	12.7	8.5	1.0	1.2	
	VFX6 K085 XNMU190912R-LS	M	E	●				19.1	9.5	12.7	8.5	1.0	1.2	