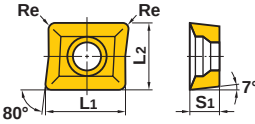


Work Material	P	Steel	●	●	●						Cutting Conditions (Guide): ●:Stable Cutting ●:General Cutting ✖:Unstable Cutting Honing: E:Round			
	M	Stainless Steel	●	●	●									
	K	Cast Iron	✖											
	N	Non-ferrous Metal												
	S	Heat-resistant Alloy, Titanium Alloy	●											
	H	Hardened Materials	●											
Shape	Order Number	Class	Honing	Coated				Dimensions (mm)				Geometry		
				F7030	VP15TF	UP20M		L1	L2	S1	Re			
	DCCC ZCMX083508ER-A	M	E	●				10.4	7.94	3.5	0.8			
	09T308ER-A	M	E	●	●	●		12.0	9.525	3.97	0.8			
	DCCC ZCMX09T308ER-B	M	E	●	★			12.0	9.525	3.97	0.8	