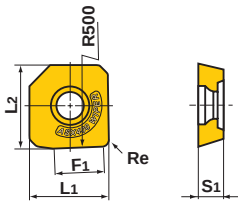
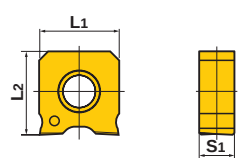
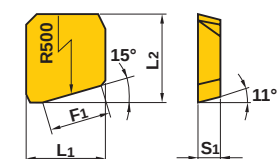


WIPER INSERTS

Work Material	P	Steel	    	  	 	Cutting Conditions (Guide):						
	M	Stainless Steel				●:Stable Cutting	●:General Cutting	✖:Unstable Cutting				
	K	Cast Iron				Honing:						
	N	Non-ferrous Metal				E:Round	T:Chamfer					
	S	Heat-resistant Alloy, Titanium Alloy										
	H	Hardened Materials										
Shape	Order Number	Class	Honing	Coated	Cermet	Carbide	Dimensions (mm)					Geometry
				VP15TF	NX2525	HT105T	L1	L2	S1	F1	Re	
 ASX400 K026	WOEW12T308PEER8C	E	E			●	12.5	13.2	3.97	8	0.8	
	12T308PETR8C	E	T		●		12.5	13.2	3.97	8	0.8	
 VOX400 K022	WOEX1206PER5C	N	E	●			12.5	13.025	5.5	—	—	
 FBP415	WPC42EEER10C	C	E			●	12.7	15.163	3.175	10	—	 Right hand insert shown.
	42EEEL10C	C	E			★	12.7	15.163	3.175	10	—	

Right hand insert shown.