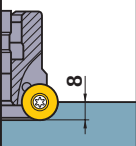
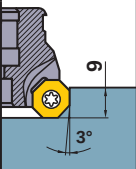
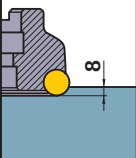
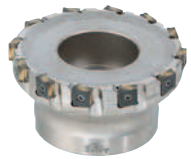
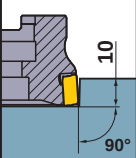
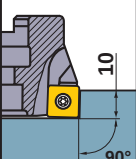


Cutting Mode	Corner Angle	Application	Product Name · Shape	Corner Angle, Max. Depth of Cut	Features	Cutter Dia.	Work Material				
							Light Alloy	Cast Iron	Carbon Steel, Alloy Steel	Stainless Steel	Hardened Steel
Face Milling	—	Multi Functional Cutting	RRD 		● 15° positive insert. ● Round shape insert with a strong cutting edge. ● Wide range of tools available. ● Suitable for mould machining.	·Ø42 ·Ø50 ·Ø52 ·Ø63 ·Ø66 ·Ø80 ·Ø100 ·Ø125 ·Ø160					
	—	Multi Functional Cutting	OCTACUT 		● 20° positive insert. ● For octagonal and round type inserts. ● Multi functional machining.	Small Insert Type ·Ø40 ·Ø50 ·Ø63 ·Ø80 Standard Insert Type ·Ø50 ·Ø63 ·Ø80 ·Ø100 ·Ø125 ·Ø160					
	—	For Difficult-to-cut Materials	SG20 		● 30° positive insert. ● High rake angle. ● Round shape insert with a strong cutting edge. ● Suitable for difficult-to-cut materials.	·Ø80 ·Ø100 ·Ø125 ·Ø160					
Shoulder Milling	0°	Cast Iron	VOX400 		● Vertical inserts with high strength cutting edge. ● Economical 8 cutting edge inserts. ● Screw-on type.	·Ø50 ·Ø63 ·Ø80 ·Ø100 ·Ø125 ·Ø160 ·Ø200 ·Ø250					
	0°	General Cutting	ASX400 		● Precise but inexpensive moulded type 20° positive inserts. ● Economical 4 cutting edge inserts. ● Curved cutting edge and high rigidity holder. ● Screw-on type.	·Ø50 ·Ø63 ·Ø80 ·Ø100 ·Ø125 ·Ø160 ·Ø200 ·Ø250					