



DRILL NAVI

DRILL SELECTION CHART

DRILL SELECTION CHART - 1ST RECOMMENDATION FOR STAINLESS STEEL

● Solid Carbide Drills

Size Range (mm)	Hole Depth (L/d)	Drill Tolerance	Drill Type/ Series	Shape	Internal Coolant	Coating	Shank Type			Page Number	
							(Whistle notch) DIN 6535HE	(Cylindrical) DIN 6535HA	(Cylindrical) *	Dimensions	Cutting Conditions
φ3.0-φ20.0	2	h8	MWE...SA			VP			●	D038	D056
	3	h8	MWE...MA			VP			●	D038	D056
φ3.0-φ20.0	3	IT7	MPS...S-DIN (DIN6537)		●	VP	●	●		D062	D078
	5	IT7	MPS...L-DIN (DIN6537)		●	VP	●	●		D062	D078
φ3.0-φ14.0	8	h7	MPS...L8C		●	VP		●		D062	D078
	10	h7	MPS...L10C		●	VP		●		D062	D078
	12	h7	MPS...L12C		●	VP		●		D062	D078
φ3.0-φ14.0	15	h7	MPS...L15C		●	VP		●		D062	D078
	20	h7	MSL...L20C		●	VP		●		D082	D086
φ3.0-φ12.0	25	h7	MSL...L25C		●	VP		●		D082	D086
φ3.0-φ10.0	30	h7	MSL...L30C		●	VP		●		D082	D086
φ3.0-φ9.0	40	h7	MPS...L40C		●	VP		●		D062	D078
φ20.5-φ25.0	3	h8	MWS...MB		●	VP			●	D047	D057
	5	h8	MWS...LB		●	VP			●	D047	D057

*Note: Manufacturers Standard. For more details please refer to the product page.



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