




# DRILL NAVI

## DRILL SELECTION CHART



● Indexable Drills

Size Range (mm)	Hole Depth (L/d)	Drill Tolerance	Drill Type/ Series	Shape	Internal Coolant	Coating	Shank Type		Page Number	
							(clamping face)	(cylindrical) *	Dimensions	Cutting Conditions
φ12.0-φ56.0	2	~φ14.5 (0~-0.10) ≥φ15.0 (0~-0.20)	<b>TAF5</b>		●	VP	●		D166	D174
	3		<b>TAFM</b>		●	VP	●		D166	D174
	4		<b>TAFL</b>		●	VP	●		D166	D174

\*Note: Manufacturers Standard. For more details please refer to the product page.

DRILL SELECTION CHART - 1ST RECOMMENDATION FOR STAINLESS STEEL

