





DRILL NAVI

DRILL SELECTION CHART

DRILL SELECTION CHART - 1ST RECOMMENDATION FOR HARDENED MATERIALS

● Solid Carbide Drills

Size Range (mm)	Hole Depth (L/d)	Drill Tolerance	Drill Type/ Series	Shape	Internal Coolant	Coating	Shank Type			Page Number	
							(whistler notch) DIN 6535HE	(cylindrical) DIN 6535HA	(cylindrical) *	Dimensions	Cutting Conditions
φ2.5-φ16.0	3	h8	VCHSM			VC			●	D138	D139
φ3.0-φ12.0	1-30	IT7	MHS		●	VP			●	D129	D134

*Note: Manufacturers Standard. For more details please refer to the product page.

