

DRILL NAVI

DRILL SELECTION CHART





● Solid carbide drill for wheel hubs

Size Range (mm)	Hole Depth (L/d)	Drill Tolerance	Drill Type/ Series	Shape	Internal Coolant	Coating	Shank Type			Page Number	
							(whistle notch) DIN 6535HE	(cylindrical) DIN 6535HA	(cylindrical) *	Dimensions	Cutting Conditions
φ10.0-φ18.0	5-12	*	MHE			VP			●	D141	D144

● HSS-Co Drill for counter boring

Size Range (mm)	Hole Depth (L/d)	Drill Tolerance	Drill Type/ Series	Shape	Internal Coolant	Coating	Shank Type			Page Number	
							(whistle notch)	(cylindrical) *		Dimensions	Cutting Conditions
φ3.0-φ14.0	~12	*	VAPDS-CB			V			●	D217	D220

● Insertable Drill for Rivet holes

Size Range (mm)	Hole Depth (L/d)	Drill Tolerance	Drill Type/ Series	Shape	Internal Coolant	Coating	Shank Type			Page Number	
							(whistle notch)	(cylindrical) *		Dimensions	Cutting Conditions
φ24.5-φ26.7	3	h8	TAW5B		●	VP	●			D163	D163
	5	h8	TAWMB		●	VP	●			D163	D163

*Note: Manufacturers Standard. For more details please refer to the product page.

DRILL SELECTION CHART - 1ST RECOMMENDATION FOR SPECIAL APPLICATIONS

